

### Undercarriage

#### for 2012 and After Kawasaki Brute Force ATVs

Part No. LTA14070—Serial No. 400000000 and Up

**Installation Instructions** 

#### **A WARNING**

CALIFORNIA Proposition 65 Warning

This product contains a chemical or chemicals known to the State of California to cause cancer, birth defects, or reproductive harm.

# **Safety**

- Always follow the vehicle manufacturer's recommendations relating to system installation.
- Due to the variety of equipment that you can install using the undercarriage, ensure that the gross-vehicle-weight rating (GVWR) is not exceeded at any time. You may need to weigh the vehicle and add ballast or limit the payload of the vehicle to compensate.

## Installation

Determine the left and right sides of the machine from the normal operating position.

- Park the machine on a level surface, shut off the engine, wait for all moving parts to stop, engage the parking brake, and remove the key.
- 2. Remove the vehicle skid plate.
- Loosely attach the rear of the undercarriage skid plate to the vehicle frame using 2 U-bolts (1-1/4 inches), 1 U-bolt (1 inch), and 6 locknuts (Figure 1).

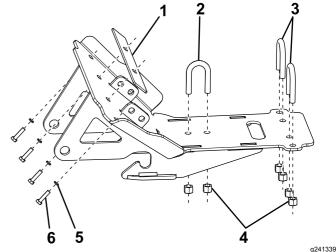


Figure 1

- 1. Frame plate
- 2. U-bolt (1 inch)
- 3. U-bolts (1-1/4 inches)
- 4. Locknuts
- 5. Split lockwasher
- 6. Bolt (M6)
- 4. Loosely secure the front of the undercarriage skid plate and the frame plate to the vehicle using 4 bolts (M6) and split lockwashers (Figure 1).
- 5. Trim the plastic bumper tabs between the vehicle frame and undercarriage skid plate.

6. Loosely attach the winch plate to the vehicle frame using 2 U-bolts (1 inch) and 4 locknuts (Figure 2).

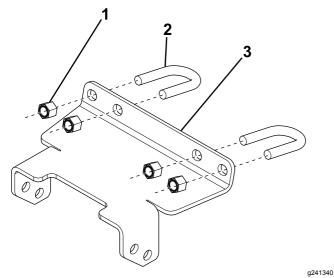
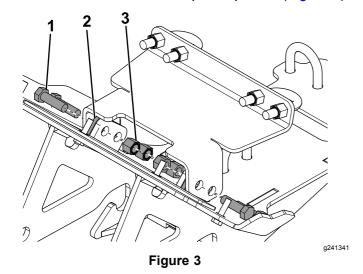
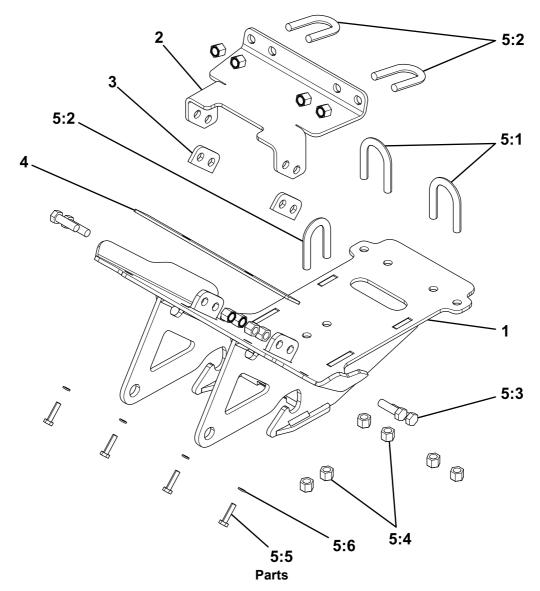


Figure 2

- 1. Locknut
- 3. Winch plate
- 2. U-bolt (1 inch)
- 7. Loosely secure the winch plate to the undercarriage skid plate using 4 bolts (3/8 inch), 4 locknuts, and 2 winch plate spacers (Figure 3).



- 1. Bolt (3/8 inch)
- 3. Locknut
- 2. Winch plate spacer
- 8. Torque all bolts to 31 N·m (23 ft-lb).



**Part Number** Ref. Qty. Description Ref. **Part Number** Qty. Description 3/8"-16 X 1-1/4" GR5 1 LTA14071 1 SKID PLATE ASSEMBLY 5:3 HDW01771 4 **CARRIAGE BOLT** WINCH PLATE 2 LTA14077-03 1 5:4 HDW01720 14 3/8"-16 NYLON LOCK NUT 3 LTA14076-03 2 WINCH PLATE SPACER M6-1MM X 25MM, ST/ST18-8 CARRIAGE BOLT 5:5 HDW14078 4 LTA14075-03 1 FRAME PLATE 5 HDW14079 1 HARDWARE KIT 5:6 HDW19372 M6, ST/ST, 18-8 SPLIT **LOCKWASHER** 3/8"-16 X 1-1/4" U-BOLT 5:1 HDW13649 2 5:2 HDW13584 3 3/8"-16 X 1" U-BOLT

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