

RT3 Undercarriage 2011 and After John Deere Gator UTV

Part No. LTA12640B—Serial No. 400000000 and Up

Installation Instructions

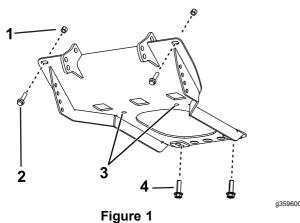
Safety

- Always follow the vehicle manufacturer's recommendations relating to system installation.
- Due to the variety of equipment that you can install using the undercarriage, ensure that

the gross-vehicle-weight rating (GVWR) is not exceeded at any time. You may need to weigh the vehicle and add ballast or limit the payload of the vehicle to compensate.

Installation

- Park the machine on level ground, engage the parking brake, shut off the engine, and remove the key.
- 2. Remove the 4 bolts securing the front skid plate to the bumper.
- 3. Remove the 2 bolts securing the bottom skid plate to the vehicle frame.
- 4. Loosely attach the plow and vehicle front skid plate using 2 hex head bolts (3/8 x 1-1/2 inches) and 2 locknuts (3/8 inch).



- 1. Hex head bolt (3/8 x 1-1/2 3. Drill guide holes. inches)
- 2. Locknut (3/8 inch)
- 4. Bolt (M12 x 1-3/4 inches)
- Loosely attach the plow skid plate and vehicle bottom skid plate to the vehicle frame using 2 bolts (M12 x 1-3/4 inches).

A WARNING

Using a drill without proper eye protection may allow debris to enter the eye, causing injury.

When drilling, always wear eye protection.

- 6. Using the plow skid plate as a guide, drill out the 2 holes in the vehicle bottom skid plate to 7/16–inch (Figure 1).
- 7. Secure the plow skid plate and vehicle bottom skid plate to the vehicle frame using 2 bolts (3/8 x 1-1/2 inch) and 2 locknuts (3/8 inch).

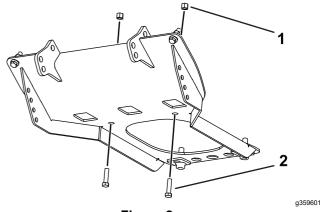


Figure 2

1. Locknut (3/8 inch)

2. Bolt (3/8 x 1-1/2 inch)

8. Tighten all of the installed fasteners and torque the bolts to:

• 3/8 inch bolts: 31 N·m (23 ft-lb)

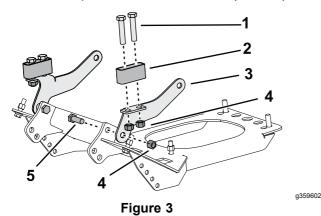
M12 bolts: 96 N·m (71 ft-lb)

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- 9. Remove the 2 upper bolts and nuts securing the bumper to the vehicle frame.
- 10. Insert a bumper shim on each side of the bumper.
- 11. Secure the mounting brackets to the plow skid plate and vehicle using 2 bolts (1/2-13 x 1-1/2 inches) and 2 locknuts.

Note: Torque the bolts to 31 N·m (23 ft-lb).

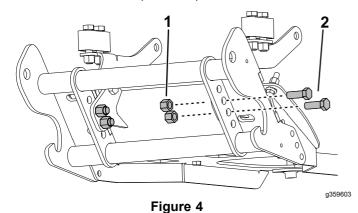


. Bolt (1/2-13 x 2-1/2 inches) 4. Locknut

- 2. Bumper shim
- 5. Bolt (1/2-13 x 1-1/2 inches)
- 3. Mounting bracket
- 12. Secure the bumper shims to the mounting brackets using 4 bolts (1/2-13 x 2-1/2 inches) and 4 top locknuts.

Note: Torque the bolts to 76 N·m (56 ft-lb).

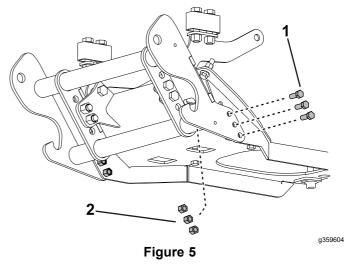
13. Mount the inside of the pushbeam to the plow skid plate using 4 bolts (1/2-13 x 1-1/2 inches) and 4 locknuts (1/2 inch).



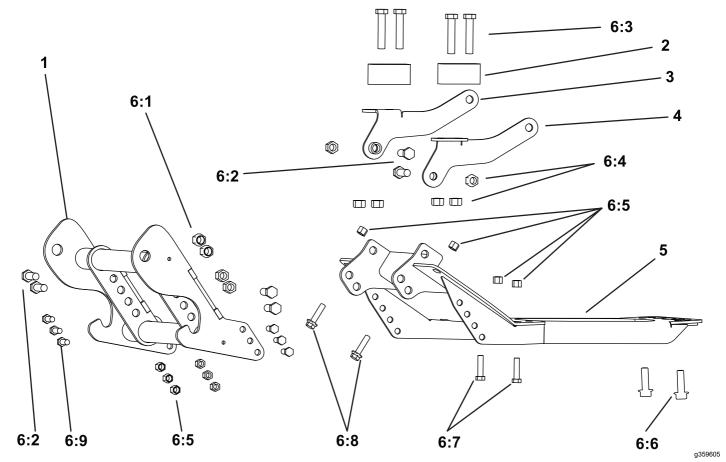
1. Locknut (1/2 inch)

2. Bolt (1/2-13 x 1-1/2 inch)

14. Mount the pushbeam to the plow skid plate using 6 bolts (3/8 x 1 inch) and 6 locknuts (3/8 inch).



- 1. Locknut (3/8 inch)
- 2. Bolt (3/8 x 1 inch)
- 15. Torque the 1/2-inch bolts to 76 N·m (56 ft-lb), and torque the 3/8-inch bolts to 31 N·m (23 ft-lb).
- 16. Apply the BOSS decal to the top tube on the vehicle bumper.



Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	PBA12535	1	PUSHBEAM ASSEMBLY	6:1	HDW01748	4	½"-13 NYLON LOCK NUT
2	LTA12648	2	BUMPER SHIM	6:2	HDW01728	6	1/2"-13X1-1/2" GR5 HEX HEAD BOLT
3	PBA12637	1	MOUNT BRACKET, PASSENGER SIDE	6:3	HDW05917	4	½"-13X2-1/2" GR5 HEX HEAD BOLT
4	PBA12636	1	MOUNT BRACKET, DRIVERS SIDE	6:4	HDW05597	6	½"-13 OVAL TOP LOCK NUT
5	LTA12462	1	SKID PLATE ASSEMBLY	6:5	HDW01720	10	3/8"-16 NYLON LOCK NUT
6	HDW12461	1	FASTENER KIT, UC, UTV, JOHN DEERE XUV, 2011+	6:6	AU100830	2	SCREW [M12 X 1.75 X 40, GR10.9
				6:7	HDW01719	2	3/8"-16 X 1-1/2" GR5 HEX HEAD BOLT
				6:8	114-4681	2	SCREW-HHF [3/8-16 X 1.50, YZ
				6:9	HDW01717	6	3/8"-16 X 1" GR5 HEX HEAD BOLT

