

Drag Pro Undercarriage for 2010 and After 3/4-Ton or 2010 Through 2013 1-Ton Dodge Ram Trucks

Part No. RPL21660B-Serial No. 400000000 and Up

Installation Instructions

BOSS Products limited consumer warranty and BOSS Products commercial warranty policies are located at www.BOSSPlow.com.

Patents pending.

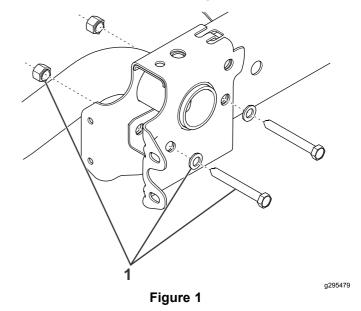
Safety

- Always follow the vehicle manufacturer's recommendations relating to system installation.
 For recommended vehicle models, refer to the BOSS Snowplow Application Chart and Selection Guide.
- Never disable, remove, or relocate any sensors or other components related to the operation of the air bags.
- To comply with federal regulations and to assure a safe vehicle, do not exceed the front gross-axle-weight rating (FGAWR), rear gross-axle-weight rating (RGAWR), and the gross-vehicle-weight rating (GVWR) at any time.
- Due to the variety of equipment that you can install on the vehicle and undercarriage, do not exceed the front gross-axle-weight rating (FGAWR), rear gross-axle-weight rating (RGAWR), and the gross-vehicle-weight rating (GVWR) at any time. This may require weighing the vehicle and adding ballast as necessary. It may also limit the payload capacity of the vehicle.
- Do not exceed the vehicle manufacturer's recommended towing capacity.

Installation

Determine the left and right sides of the machine from the normal operating position.

- 1. Park the machine on a level surface, shut off the engine, wait for all moving parts to stop, engage the parking brake, and remove the key.
- Remove and retain the fasteners from the vehicle frame shown in Figure 1.



- 1. Remove and retain.
- 3. Using the sideplate as a guide, mark the position of the inner holes and drill them in the frame (Figure 2).

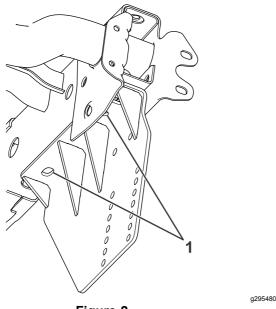


Figure 2

1. Drill

 Loosely attach the sideplates to the frame using 4 bolts (5/8 inch), a straight spacer, an angled spacer, 4 split lockwashers, and 4 nuts (5/8 inch) as shown in Figure 3.

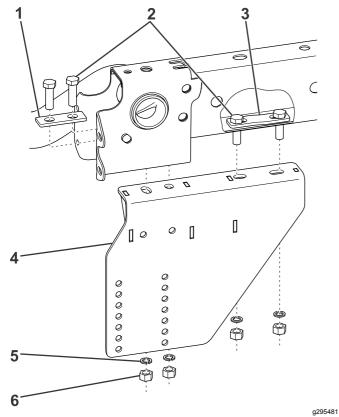


Figure 3

- Straight spacer
- 2. Bolt (5/8 inch)
- Angled spacer
- 4. Sideplate
- 5. Split lockwasher (5/8 inch)
- 6. Nut (5/8 inch)

5. Loosely attach the bottom of the sidestraps to the sideplates using 2 bolts (1/2 inch) and nuts (Figure 4).

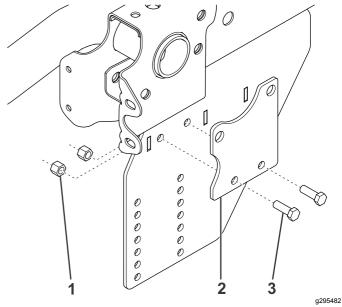
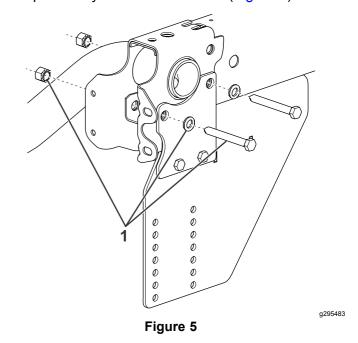


Figure 4

- 1. Nut (1/2 inch)
- 2. Sidestrap
- 3. Bolt (1/2 inch)

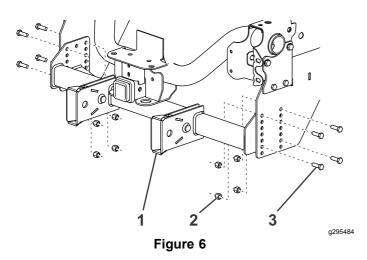
6. Secure the top of the sidestraps with the previously removed fasteners (Figure 5).



1. Previously removed fasteners

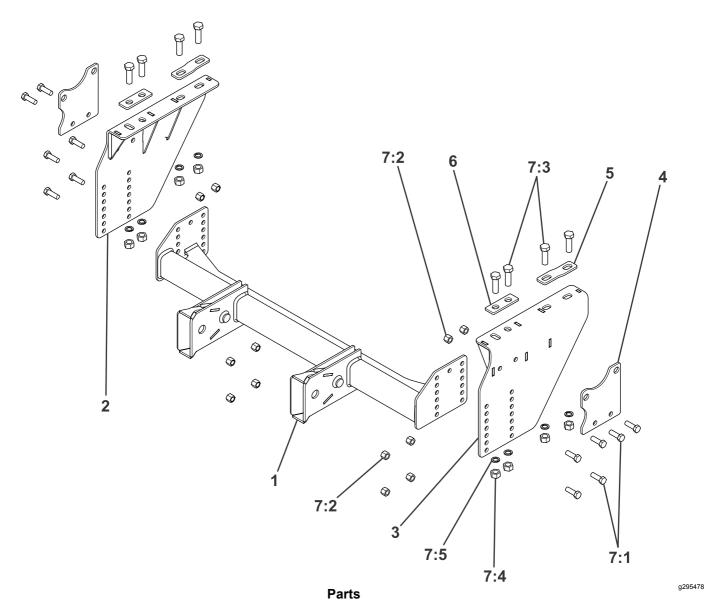
 Loosely attach the pushbeam to the sideplates using 8 bolts (1/2 inch) and locknuts (Figure 6).

Note: Refer to your plow *Owner's Manual* for the appropriate pushbeam height.



- 1. Pushbeam
- 3. Bolt (1/2 inch)
- 2. Locknut (1/2 inch)
- 8. Torque all the fasteners to the following specifications:
 - 5/8-inch bolts to 153 N·m (113 ft-lb)
 - 1/2-inch bolts to 76 N·m (56 ft-lb)

Note: Torque the vehicle fasteners according to your vehicle manufacturer's recommendation.



Ref. **Part Number** Qty. Description Ref. **Part Number** Qty. Description 1 RPL21895-03 WLDMNT, PUSHBEAM, 7:1 HDW01728 12 HHCS, 1/2-13 X 1-1/2, NC, DODGE 3500/2500, GR5, YZN **DRAGPRO** 7:2 HDW01748 12 NUT, 1/2-13, NYL INS, YZN 2 RPL22922-03 WLDMNT, SIDEPLATE, 7:3 HDW01731 8 HHCS, 5/8-11 X 2, GR5, YZN DODGE, UC, DS, DRAGPRO 7:4 HDW01777 8 NUT, 5/8-11, FIN, FULL, YZN 3 RPL22921-03 1 WLDMNT, SIDEPLATE, DODGE, UC, PS, DRAGPRO 7:5 HDW03891 8 WASHER-LOCK, SPLIT, 5/8, YZN 4 RPL21905-03 SIDE STRAP, DODGE 3500/2500 14+ SHIM, UC, DODGE 3/4 T & 1 T, DRAGPRO 5 RPL22995-03 2 6 RPL22117-03 BOLT SHIM, DODGE, UC, DRAG PR 7 HDW21969 1 KIT-HARDWARE, UC, DODGE 1 T - 3/4 T, DRAGPRO