

Safety

- Always lower the blade when the machine is not in use.
- Never put any part of your body between the plow and the machine.

Installation

1. Park the machine on a level surface and raise the plow a few centimeters (inches) off the ground.
2. Place a jack stand under the plow pushframe, shut off the vehicle engine, engage the parking brake, and remove the key.
3. Remove the existing cutting edges by removing the bolts, washers, and nuts that secure the cutting edges to the blades.
4. Secure the carbide cutting edges to the blades using the bolts, washers, and locknuts that are provided in the kit.
5. Torque the bolt to 257 to 313 N·m (189 to 231 ft-lb).

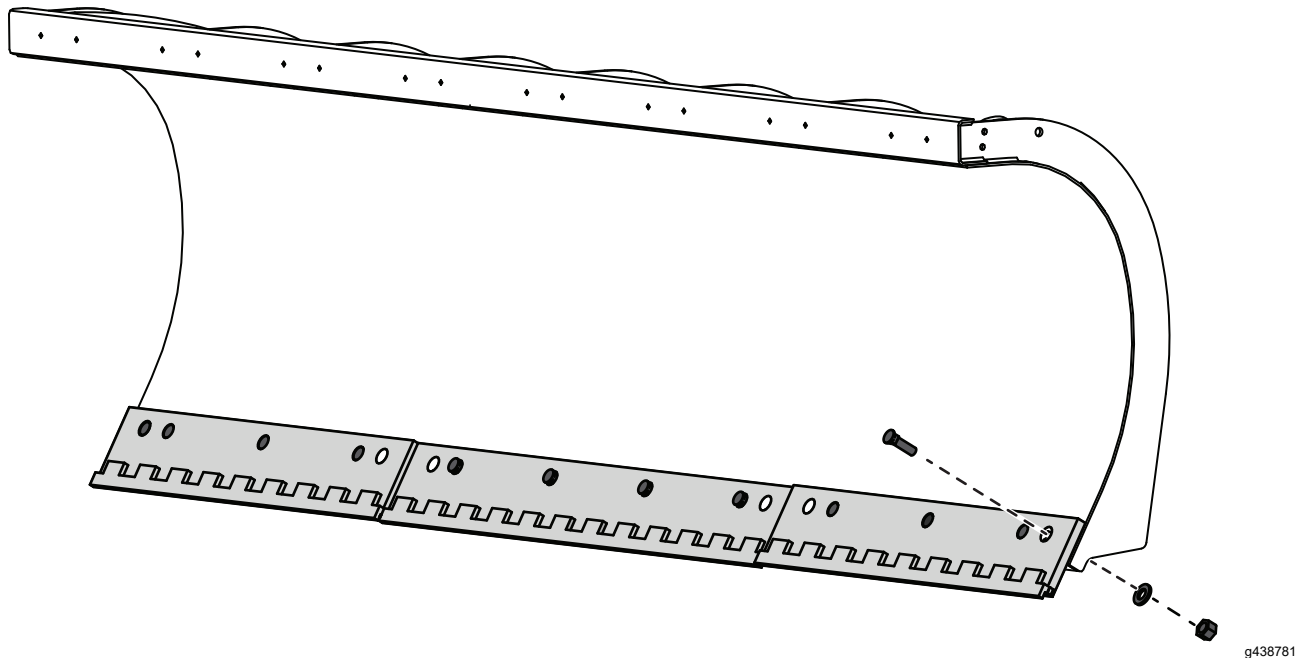


Figure 1