

Single Vibrator Kit for Forge Spreaders

Part No. VBS19615

Installation Instructions

- Remove the spinner assembly; refer to your spreader Owner's Manual.
- Remove the rear cover from the hopper (Figure 1)

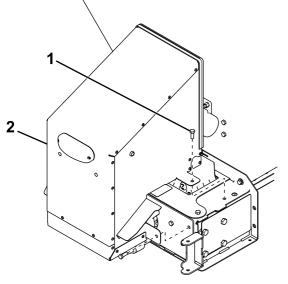
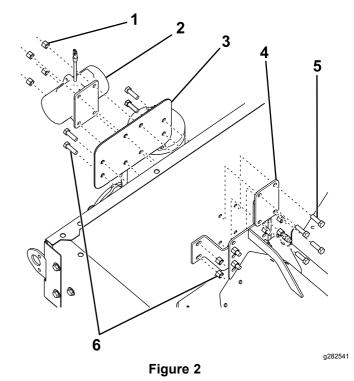


Figure 1

1. Bolt

- Rear cover
- 3. Remove the rear top screen section.
- 4. Using the existing hardware from the inverted-V bracket, secure the mounting plate to the hopper (Figure 2).



1. Locknut

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- 2. Vibrator
- 3. Mounting plate
- 4. Backing plate
- 5. Bolt
- 6. Existing hardware
- 5. Secure the vibrator to the mounting plate and hopper using 4 bolts, the backing plate, and 4 locknuts (Figure 2).
- 6. Torque the bolts to 26 N·m (19 ft-lb).
- 7. Connect the vibrator to the spreader wire harness.
- 8. Install the previously removed top screen, rear cover, and spinner assembly.

