



2010 The BOSS Way  
Iron Mountain, MI 49801  
United States

# Owner's Manual

## VBX+ 1.5, 2, or 3 Yard V-Box Spreader

Part No. VBS26150—Serial No. 40000000 and Up

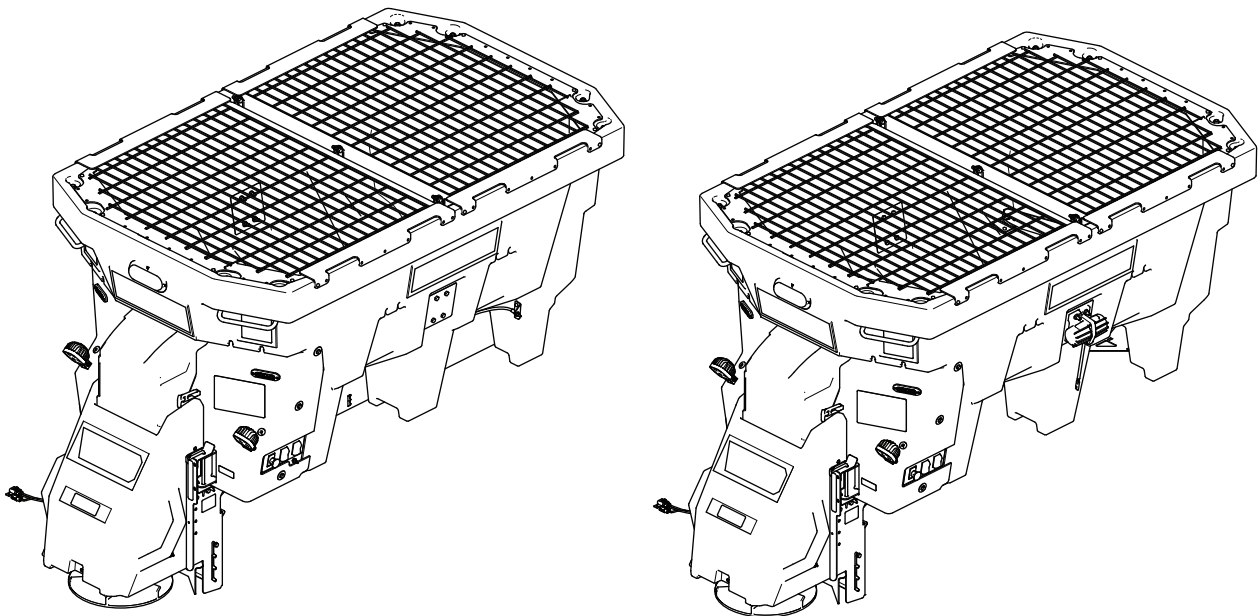
Part No. VBS26160—Serial No. 40000000 and Up

Part No. VBS26200—Serial No. 40000000 and Up

Part No. VBS26210—Serial No. 40000000 and Up

Part No. VBS26300—Serial No. 40000000 and Up

Part No. VBS26310—Serial No. 40000000 and Up



BOSS Products limited consumer warranty and BOSS Products commercial warranty policies are located at [www.bossplow.com](http://www.bossplow.com).

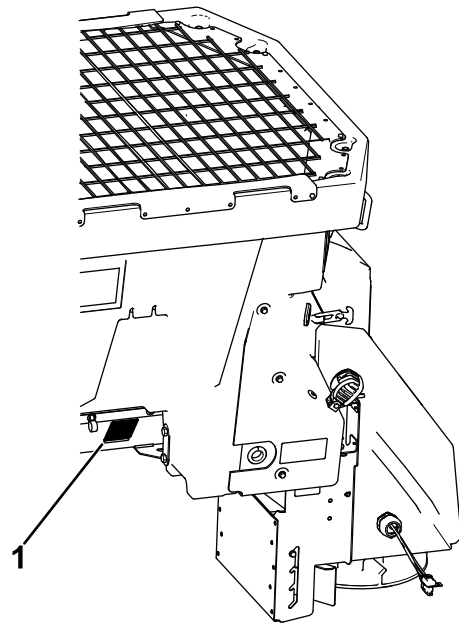
See current patents at <http://www.ttcopats.com/>.

**⚠ WARNING**

**CALIFORNIA**

**Proposition 65 Warning**

**Use of this product may cause exposure to chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.**



g491594

**Figure 1**

1. Serial number location

# Introduction

This spreader is intended to be used by professional, hired operators. It is designed primarily to dispense ice-control solutions on residential or commercial properties. Using this product for purposes other than its intended use could prove dangerous to you and bystanders.

Read this information carefully to learn how to operate and maintain your product properly and to avoid injury and product damage. You are responsible for operating the product properly and safely.

Visit [www.bossplow.com](http://www.bossplow.com) for product safety and operation training materials, accessory information, help finding a dealer, or to register your product.

Whenever you need service, genuine BOSS parts, or additional information, contact an Authorized BOSS Dealer or BOSS Technical Service and have the model and serial numbers of your product ready.

[Figure 1](#) identifies the location of the model and serial numbers on the product. Write the numbers in the space provided.

<b>Model No.</b> _____
<b>Serial No.</b> _____

# Safety-Alert Symbol

The safety-alert symbol (Figure 2) shown in this manual and on the machine identifies important safety messages that you must follow to prevent accidents.



**Figure 2**  
Safety-alert symbol

g000502

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The safety-alert symbol appears above information that alerts you to unsafe actions or situations and is followed by the word **DANGER**, **WARNING**, or **CAUTION**.

**DANGER** indicates an imminently hazardous situation which, if not avoided, **will** result in death or serious injury.

**WARNING** indicates a potentially hazardous situation which, if not avoided, **could** result in death or serious injury.

**CAUTION** indicates a potentially hazardous situation which, if not avoided, **may** result in minor or moderate injury.

This manual uses two other words to highlight information. **Important** calls attention to special mechanical information and **Note** emphasizes general information worthy of special attention.

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# Safety

## Preparation

- Read the *Owner's Manual* before operating or servicing the spreader.
- Ensure that only trained personnel install and perform maintenance on the equipment.
- Use a 500 kg (1/2 ton) minimum lifting device to move heavy spreader components. Never put any part of your body under a suspended load.
- This spreader has an operating sound level below 70 dBA while inside the vehicle. Wear hearing protection while operating the spreader outside of the vehicle.
- Always wear appropriate personal protective equipment when loading, unloading, and servicing the spreader. Wear substantial, slip-resistant footwear, eye protection, and respiratory protection.
- Never disable, remove, or relocate any sensors or other components related to the operation of the air bags in your vehicle.

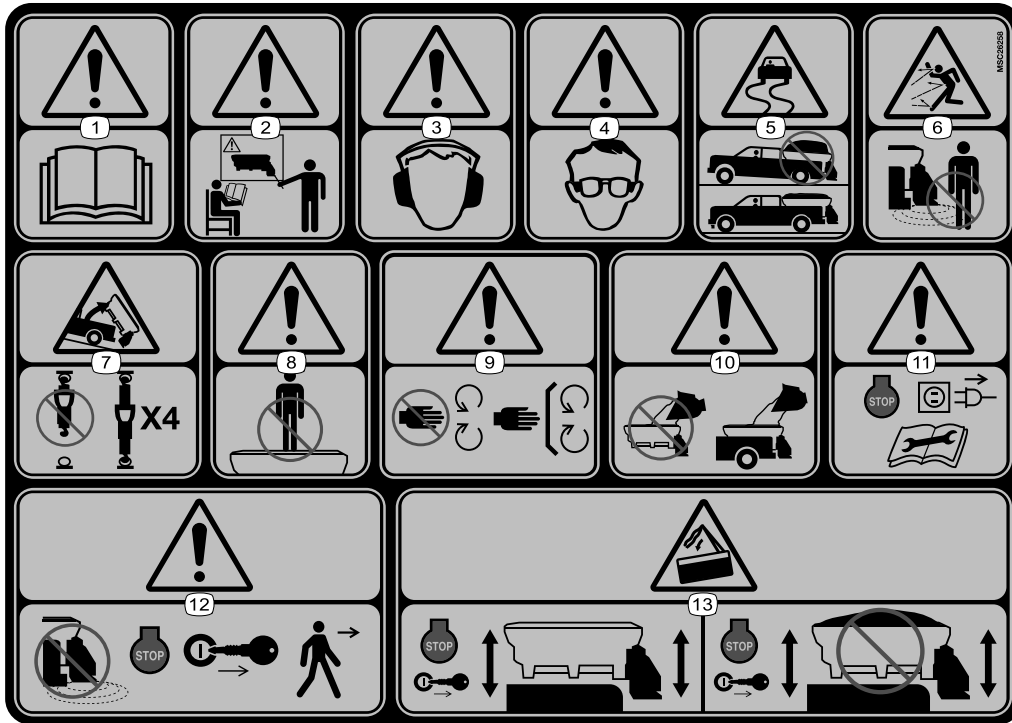
## Operation

- Never put any part of your body between the spreader and the vehicle.
- When transporting the spreader, ensure that it is properly secured. Instructions are available at [www.bosspow.com](http://www.bosspow.com).
- Do not operate the machine while ill, tired, or under the influence of alcohol or drugs.
- For vehicle mounted spreaders, always follow the manufacturer's recommendations for proper parking procedures.
- Always wear your seatbelt while operating a motor vehicle.
- Do not exceed 22 km/h (14 mph) while spreading.
- Do not exceed 72 km/h (45 mph) while transporting the spreader.
- Overloading the spreader could result in an accident or damage. Never exceed the gross-vehicle-weight rating (GVWR) or the front or rear gross-axle-weight ratings (FGAWR or RGAWR) for the vehicle.
- This spreader is restricted to the use of dry, free-flowing salt, sand, pea gravel, and sand/salt mix. Do not run other materials through the spreader.
- Carefully read and follow the warning labels and safety data sheets (SDSs) for all materials used, and protect yourself according to the manufacturer's recommendations.
- Do not attempt to mount or remove the spreader with material in it.
- Turn the vehicle and spreader off before filling, mounting, removing, servicing, or cleaning it.
- Do not operate the spreader within 7.6 m (25 ft) of bystanders.
- Do not climb into or ride on the spreader.
- Keep your hands, feet, and clothing away from moving parts and mounting points.
- Mount the spreader to a vehicle before loading material.
- Install ratchet straps and keep them properly tightened at all times.
- Do not store material in the hopper.
- Turn the vehicle and spreader off if it will be unattended.

# Safety and Instructional Decals



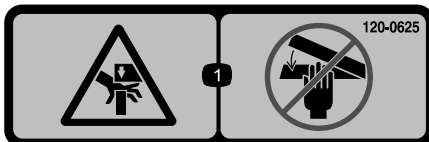
Safety decals and instructions are easily visible to the operator and are located near any area of potential danger. Replace any decal that is damaged or missing.



decalsmc26258

## MSC26258

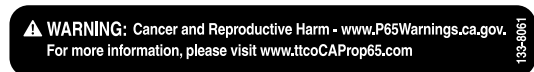
1. Warning—read the *Owner's Manual*.
2. Warning—all operators should be trained before operating the machine.
3. Warning—wear hearing protection.
4. Warning—wear eye protection.
5. Loss of control hazard—do not overfill the machine.
6. Thrown object hazard—keep bystanders away.
7. Loss of machine hazard—properly tie down the spreader at all 4 points.
8. Warning—do not stand or ride on the machine.
9. Warning—stay away from moving parts; keep all guards and shields in place.
10. Warning—the machine must be installed before filling.
11. Warning—shut off the vehicle and spreader, disconnect the power, and read the *Owner's Manual* before servicing the machine.
12. Warning—shut off the vehicle and spreader and remove the key before leaving the machine.
13. Tipping hazard—shut off the vehicle and spreader, remove the key, and empty the hopper before installing or removing the machine. Do not attempt to move a machine with a full hopper.



decal120-0625

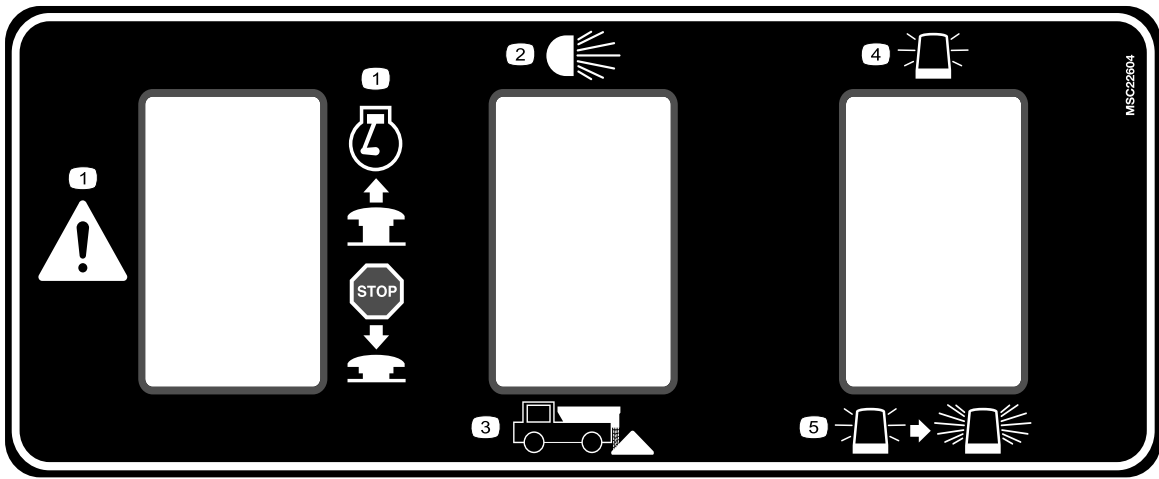
### 120-0625

1. Pinch point, hand—keep hands away.



decal133-8061

### 133-8061

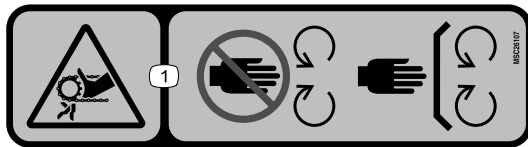


**MSC22604**

decalmsc22604

1. Emergency shut off—pull up to allow the machine to run; press down to shut off the machine.
2. Work lights—on/off
3. Press and hold to unload material.
4. Strobe lights—on/off
5. Press to change the strobe-light flashing pattern.

**Pintle Models Only**

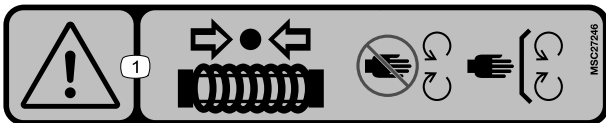


**MSC26107**

decalmsc26107

1. Finger/hand entanglement hazard, chain—stay away from moving parts; keep all guards and shields in place.

**Pintle Models Only**

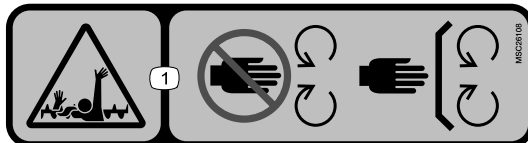


**MSC27246**

decalmsc27246

1. Warning—keep clear of the compressed spring; stay away from moving parts; keep all guards and shields in place.

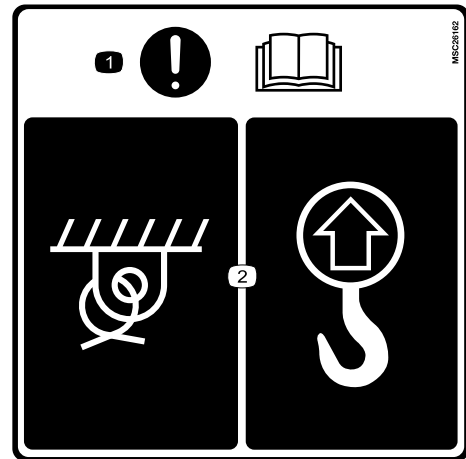
**Auger Models Only**



**MSC26108**

decalmsc26108

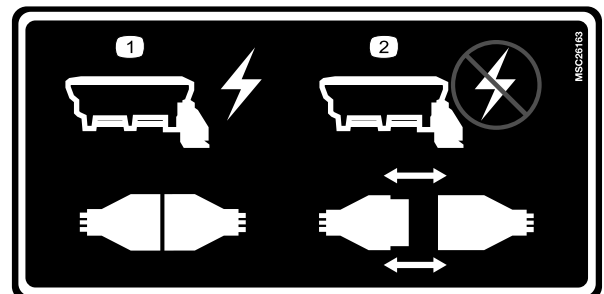
1. Entanglement hazard—stay away from moving parts; keep all guards and shields in place.



**MSC26162**

decalmsc26162

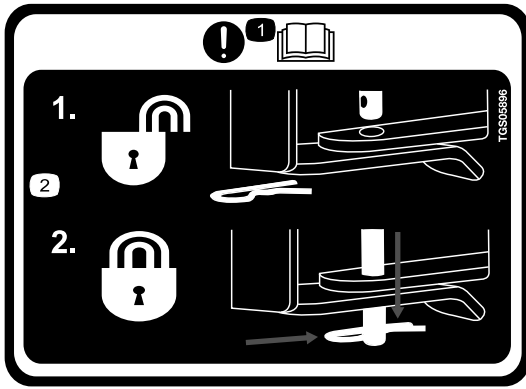
1. Attention—read the *Owner's Manual*.
2. Lift point and tie-down point



**MSC26163**

decalmsc26163

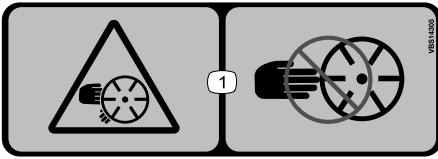
1. Install the plug to power the machine.
2. Remove the plug to disconnect the power from the machine.



decaltgs05896

**TGS05896**

1. Important—read the *Owner's Manual*.
2. The lock pin must be fully engaged before using the machine.



decalvbs14305

**VBS14305**

1. Cutting/dismemberment hazard; spinner—keep your fingers and hands clear of the spinner.

# Setup

## Mounting the Spreader

Each of the VBX+ models require a different minimum truck-bed length. Refer to the minimum truck-bed lengths below:

- **VBX+ 1.5 yd:** 1.68 m (66 inches) minimum truck-bed length
- **VBX+ 2 yd:** 2.0 m (78 inches) minimum truck-bed length
- **VBX+ 3 yd:** 2.3 m (90 inches) minimum truck-bed length

1. Remove the tailgate from the vehicle.
2. Using the lift points, lift the spreader onto the truck bed and set it on the centerline.

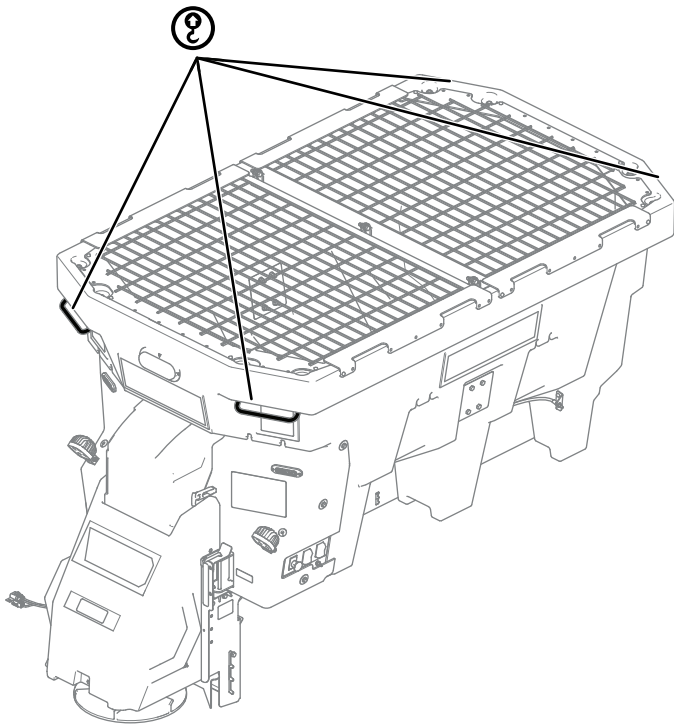


Figure 3

g491616

3. Slide the spreader toward the vehicle cab until the slide stop hits the truck bed.

**Note:** If the spreader is flush with the truck box but the slide stop is not touching the rear of the truck bed, refer to [Adjusting the Slide Stop](#) (page 9).

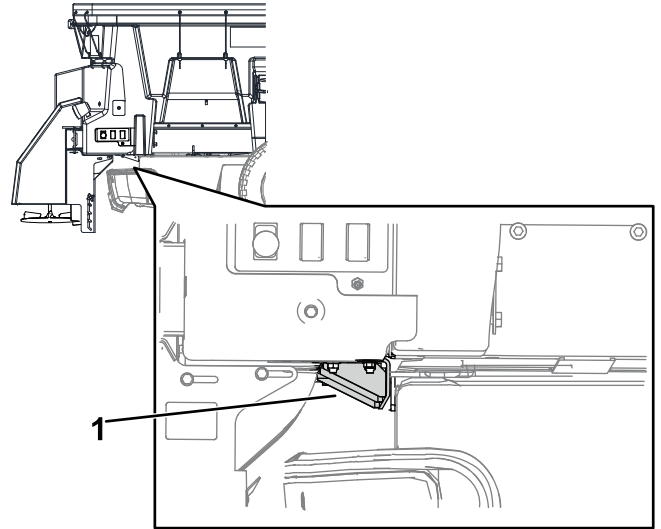


Figure 4

g491620

1. Slide stop

4. Complete the steps below if necessary. These steps are optional.

### **⚠ WARNING**

**Using a drill without proper eye protection may allow debris to enter the eye, causing injury.**

**When drilling, always wear eye protection.**

- A. Drill 4 holes (7/16 inch) into the truck bed aligned with the slide stop holes.
- B. Secure the slide stop to the vehicle using 4 bolts, 4 locknuts, and 16 flat washers (3/8 inch).

**Note:** Slide stop fasteners are not included.

- C. Torque the bolts to 28 N·m (19.7 ft-lb).

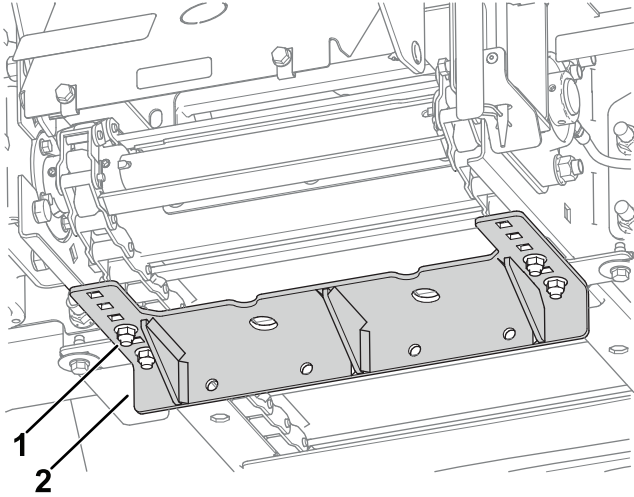


# Adjusting the Slide Stop

## Optional

You can adjust the slide stop of the spreader 15.2 cm (6 inches) so that the spreader does not extend past the truck box.

1. Remove and retain the 4 carriage bolts and 4 nuts securing the slide stop.



g491631

**Figure 5**

1. Slide-stop fasteners
2. Slide stop

2. Slide the spreader so that it does not extend past the truck box and contacts the vehicle cab.
3. Move the slide stop to the desired position and secure it with the previously removed fasteners
4. Torque the bolts to 28 N·m (19.7 ft-lb).

# Installing the Tie-Down D-Rings

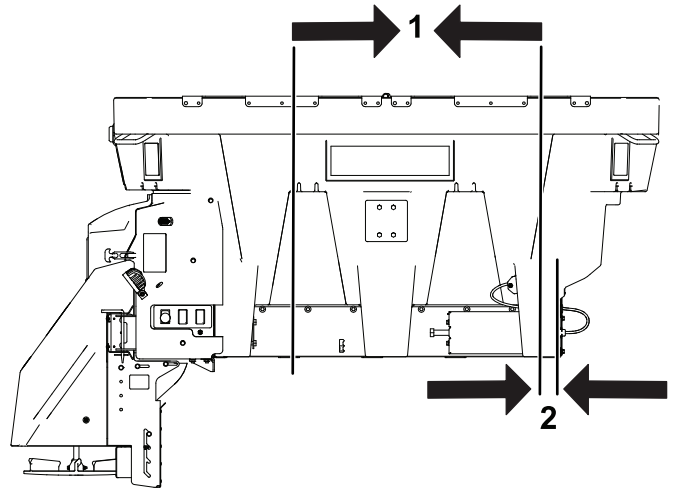
## ⚠ WARNING

Using a drill without proper eye protection may allow debris to enter the eye, causing injury.

When drilling, always wear eye protection.

1. Using a drill bit (7/16 inch), mark and drill the holes for the D-rings as shown in below.

**Note:** Drill the holes through or near the frame crossmembers of the vehicle.



g491654

**Figure 6**

1. 3.8 cm (1-1/2 inches)—Back of the spreader leg to the D-ring center
2. 129.5 cm (51 inches)—D-ring center to the D-ring center

2. Install the D-rings as shown below and torque the bolts to 28 N·m (19.7 ft-lb).

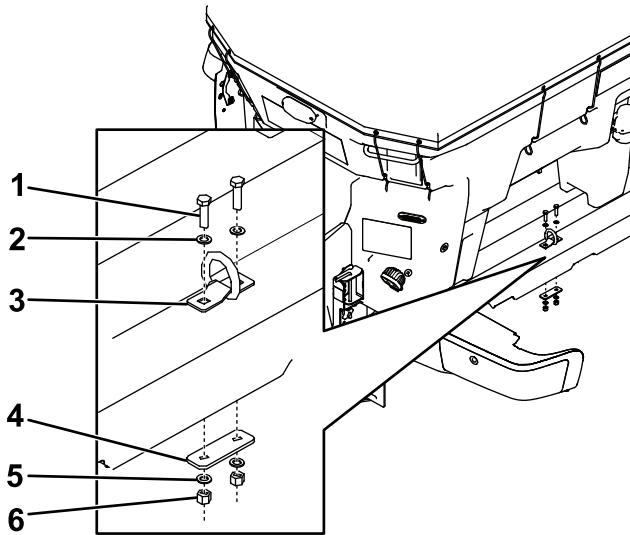


Figure 7

g491658

- |                           |                           |
|---------------------------|---------------------------|
| 1. Bolt (1-1/2 inches)    | 4. Bed-mount plate        |
| 2. Flat washer (3/8 inch) | 5. Flat washer (3/8 inch) |
| 3. D-ring                 | 6. Locknut                |

## Building and Installing the Spacer

1. Measure the distance from the front of the truck box to the spreader legs.
2. Using 3.8 x 18.4 cm (1-1/2 x 7-1/4 inch) lumber, build the spacer as shown below.

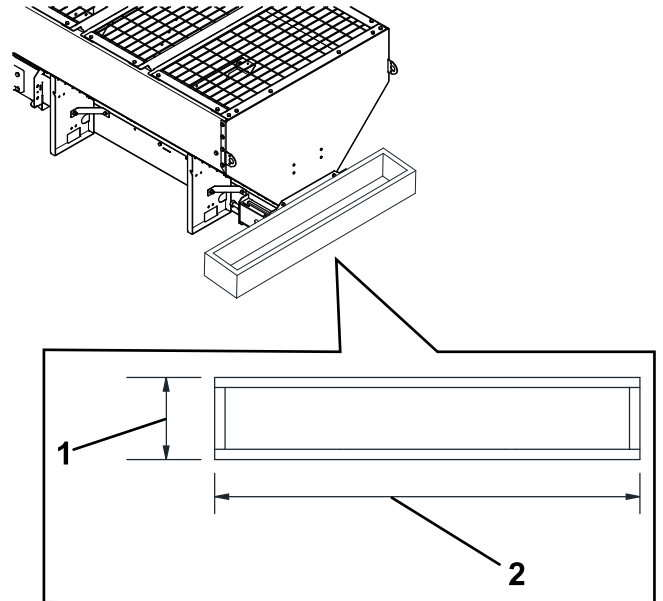


Figure 8

g248336

- |                                                    |                           |
|----------------------------------------------------|---------------------------|
| 1. Distance between the spreader and the truck box | 2. Width of the truck box |
|----------------------------------------------------|---------------------------|

3. Insert the spacer between the spreader and the front of the truck box.

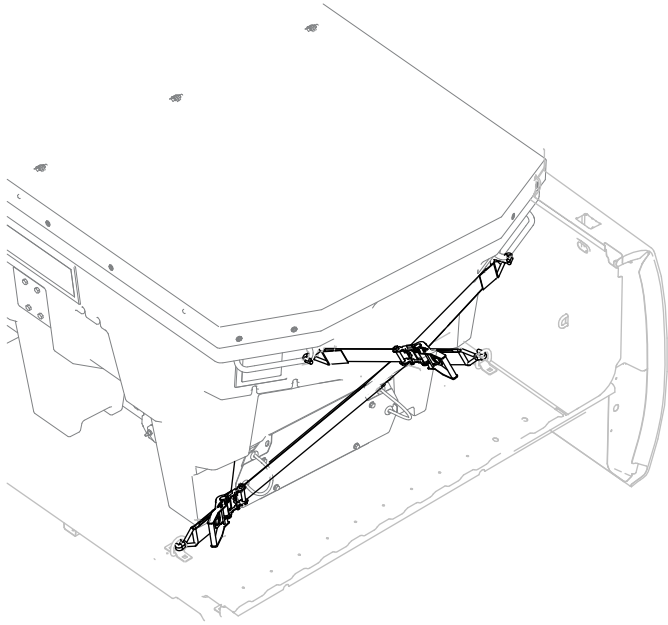
## Securing the Spreader

### **⚠ DANGER**

The spreader is heavy and could cause serious injury or property damage if it falls off the vehicle.

Ensure that the ratchet straps are securely attached to the spreader at all times.

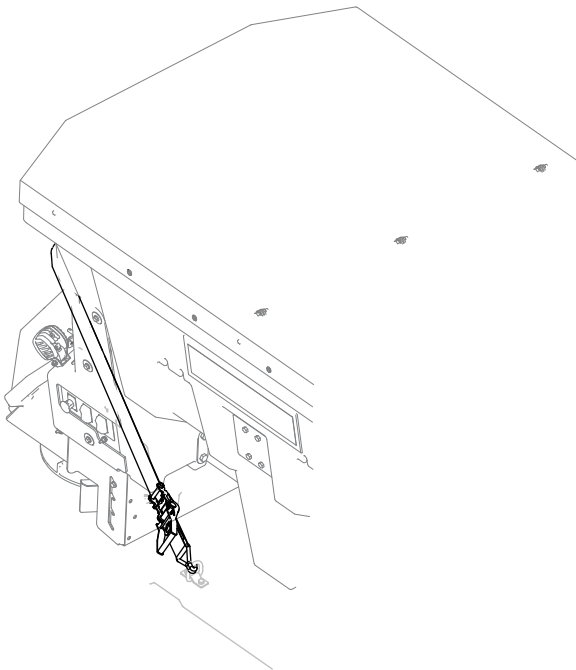
1. Connect the ratchet straps to the strap bars around the upper edge of the spreader.
2. On the back of the spreader, cross the straps and attach them to the D-rings on the opposite side.



**Figure 9**

g491681

3. Attach the straps on the front of the spreader to the D-rings nearest to them on the truck bed.



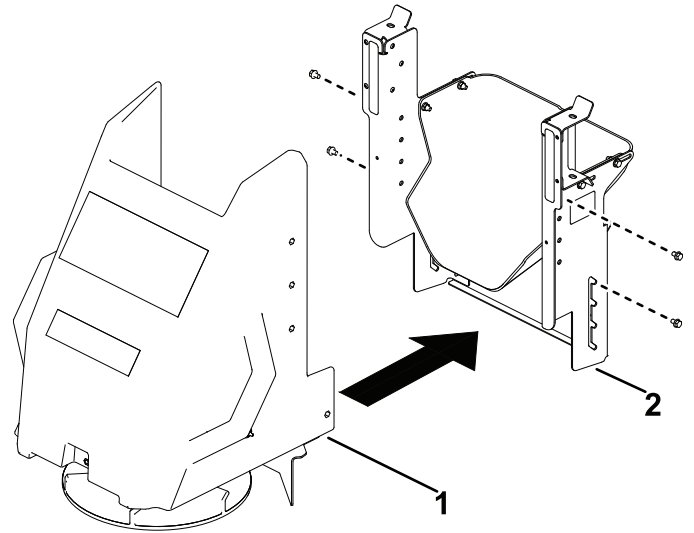
**Figure 10**

g491682

4. Tighten the straps evenly to secure the spreader.

## Installing the Spinner Assembly

1. Attach the adjustment assembly to the spinner assembly using 4 bolts (5/16 inch) as shown below. Torque the bolts to 14.9 N·m (11 ft-lb).



**Figure 11**

g491758

1. Spinner assembly
2. Adjustment assembly

2. Remove and retain the 2 latches and 2 cotter pins from the spinner assembly.
3. Attach the spinner assembly to the spreader and secure it with the previously removed latches and cotter pins.

**Important:** The spinner assembly is heavy and requires 2 people to lift.

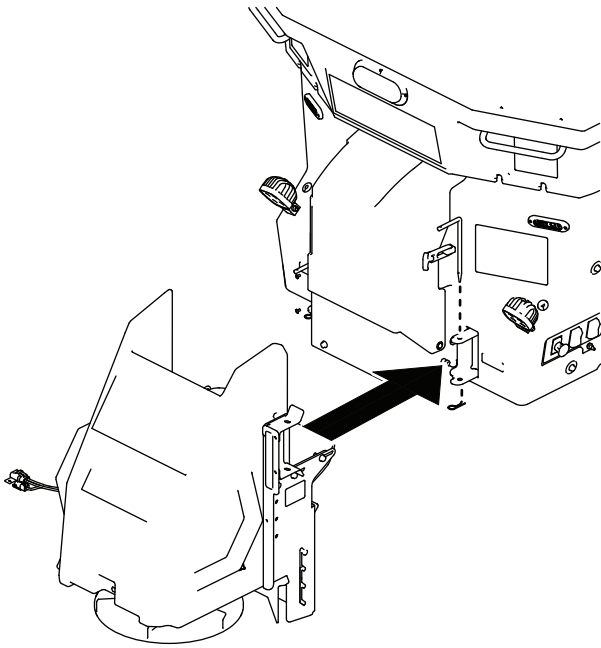


Figure 12

g491760

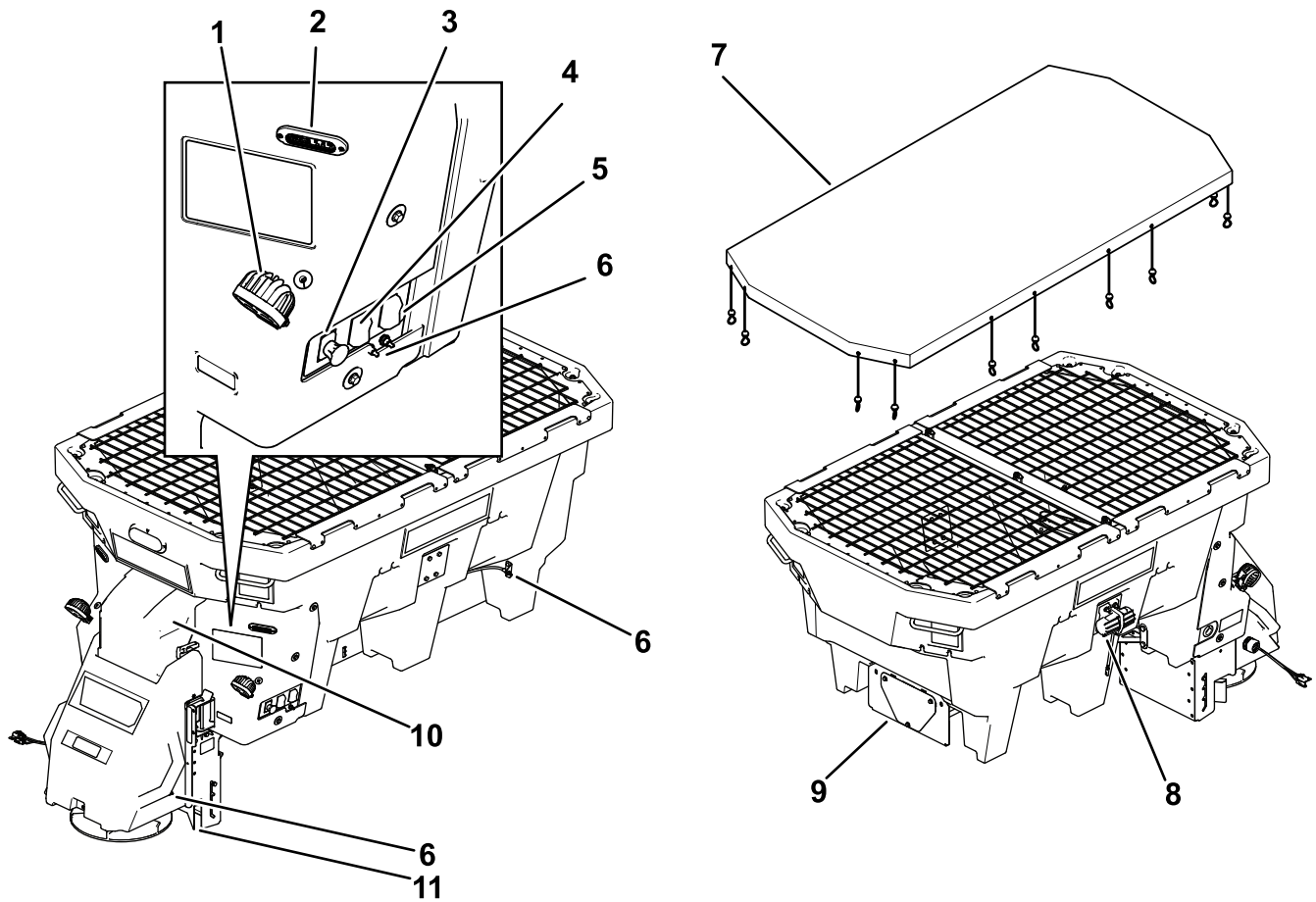
- 
4. Connect the wire harness.

## Checking the Installation

1. For pintle chain models, check the pintle chain conveyor tension; refer to [Adjusting the Pintle-Chain Conveyor Tension \(page 29\)](#).
2. Check that the unit type listed on the controller display matches your machine type; refer to the [Main Screen \(page 15\)](#) section.

**Note:** If the unit type does not match your machine, contact your Authorized Service Dealer about adjusting the control module.

# Product Overview



**Figure 13**

g460751

- 1. Work light
- 2. Strobe light
- 3. Emergency stop
- 4. Work-light/dump switch
- 5. Strobe-light switch
- 6. Grease zerks location
- 7. Hopper cover
- 8. 12 VDC vibrator (auger models only)
- 9. Back cover access hatch (auger model shown)
- 10. Front cover access hatch
- 11. Material deflector

# Controls

Become familiar with all the controls before you operate the spreader.

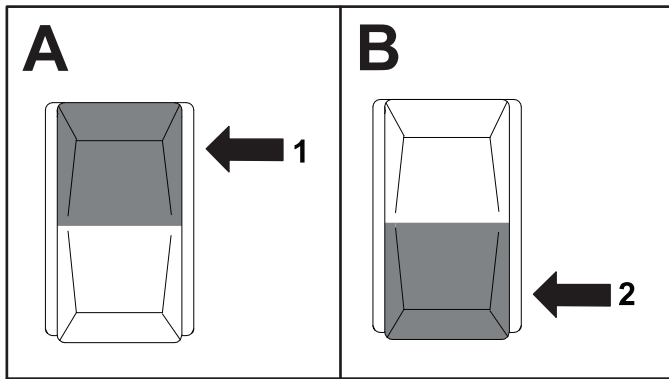
## Work-Light and Dump Switch

### **⚠ CAUTION**

When outside of the vehicle cab, this machine produces sound levels that can cause hearing loss through extended periods of exposure.

Wear hearing protection while operating the dump switch.

The work-light and dump functions are controlled by the same rocker switch. The top of the rocker switch controls the rear lights and the bottom of the rocker switch empties the spreading material from the spreader.



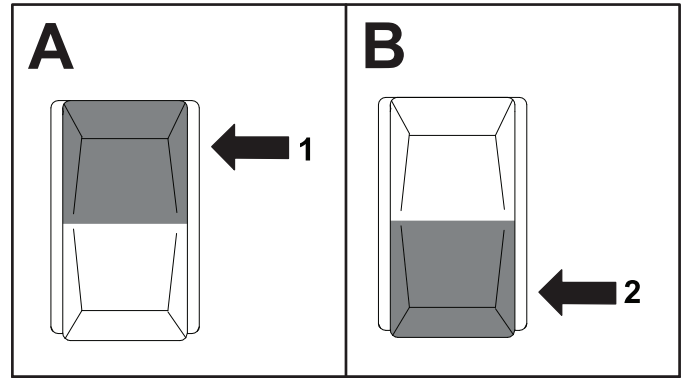
**Figure 14**

g491902

1. Work-light switch—Press to turn the work-lights ON.
2. Dump switch—Press and hold to empty the contents out of the spreader.

## Strobe-Light Switch

The strobe-light switch activates the strobe lights.



**Figure 15**

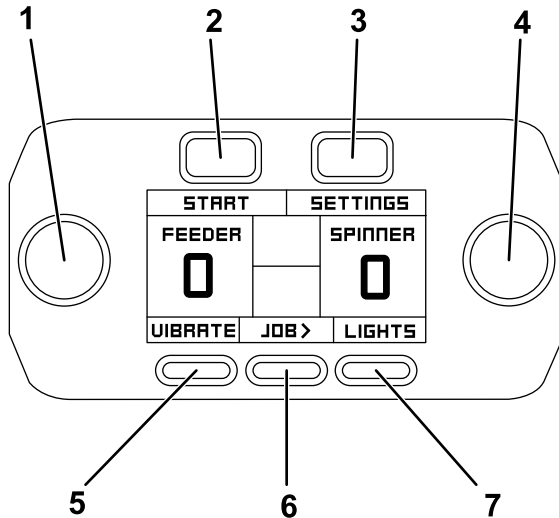
g491902

1. Press to turn the strobe lights ON
2. Press to change the strobe light pattern, or press and hold for 2 to 3 seconds to reset the re-synchronize light pattern

# Spreader Controller

The spreader controller shows information about your machine. [Figure 16](#) and [Figure 17](#) illustrate the main screen and settings screen of the controller. You can switch between the main screen and setting screen at any time by pressing the SETTINGS button.

## Main Screen



**Figure 16**

g492248

- |                       |                   |
|-----------------------|-------------------|
| 1. Feed speed dial    | 5. Vibrate button |
| 2. Start/Stop button  | 6. Job button     |
| 3. Settings button    | 7. Light button   |
| 4. Spinner speed dial |                   |

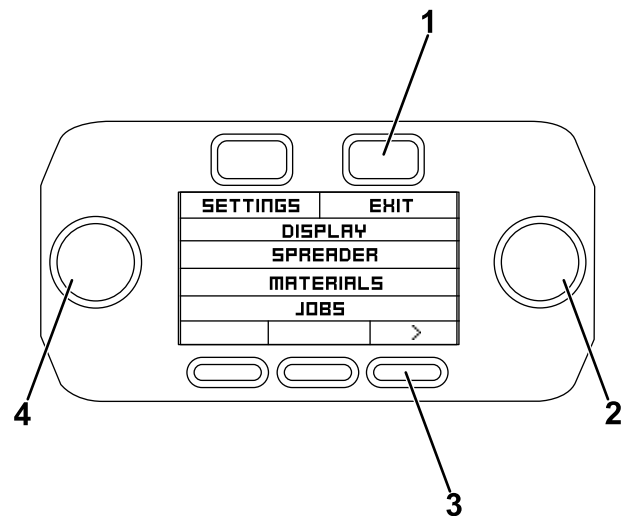
- **Feed speed dial:** increases the feed motor speed when turned clockwise, and decreases the feed motor speed when turned counterclockwise. The feed speed determines how quickly material is pulled from the hopper.
- **Feeder display:** indicates the feed motor speed. This will display as auger or pintle depending on your model.
- **Start/Stop button:** turns the feeder, spinner, and vibrator (if active) motors on or off.
- **Material and job display:** indicates the active material calibration and job counter ([Figure 21](#)).
- **Settings button:** switches between the main screen and the settings screen.
- **Spinner display:** indicates the spinner motor speed.
- **Spinner speed dial:** increases the spinner motor speed when turned clockwise, and decreases the spinner motor speed when turned counterclockwise. The spinner speed determines how far the material is thrown.
- **Light button:** turns the work lights and strobe lights on or off. Pressing the button once will turn on

work lights only, pressing a second time will turn on strobe lights only, pressing a third time will turn on the work lights and strobe lights, and pressing a fourth time will turn lights off.

- **Blast button:** momentarily sends full power to the feed and spinner motors for the duration of time the button is being held down. When the spreader is not running, this button functions as a **JOB >** button, which cycles through the active jobs. Once the spreader is running again, the text on the controller screen changes from **JOB >** to **BLAST**.
- **Vibrate button:** switches the vibrator on or off.

**Note:** The vibrator only runs when the feeder motor is on.

## Settings Screen








**Figure 17**

g492164

- |                |                      |
|----------------|----------------------|
| 1. Exit button | 3. Enter/back button |
| 2. Right knob  | 4. Left knob         |

- **Left knob:** scrolls the highlighted row up (counterclockwise) and down (clockwise) on the screen.
- **Right knob:** scrolls through the options of the highlighted row (when shown).
- **Enter button (>):** enters the sub-menus.
- **Back button (<):** goes back to the previous page.
- **Exit button:** returns to the main screen.

## Spreader Controller Icon Descriptions

	Stuck button
	Dump mode
	Low battery
	Motor cooling
	Lost communication

## Settings Menus

Refer to the following tables for a description of the options available in the settings menu:

### Main Settings Menu

Menu Item	Description
DISPLAY	The DISPLAY menu contains a list of settings related to the display.
SPREADER	The SPREADER menu contains a list of options related to the spreader.
MATERIALS	The MATERIALS menu shows the available materials for the spreader, lifetime counter values for the materials, and allows you to select different materials.
JOBS	The JOBS menu shows the available job counters for the spreader, counter values, and allows you to select a job or reset the counters to 0.
CALIBRATE	The CALIBRATE menu shows the available materials for the spreader, the active materials (this can only be activated in the MATERIALS menu), and the calibration adjustment factor for the materials. Refer to <a href="#">Calibrating the Spreader (page 25)</a> .
LOG	The LOG menu shows the history of the most recent fault and advisory codes with time stamps. For more information, refer to <a href="#">Troubleshooting (page 34)</a> or contact and Authorized Service Delaer.
ABOUT	The ABOUT menu contains generic information about the spreader such as firmware versions and the run-time counter.

## Display Sub-Menu

Menu Item	Description
BRIGHTNESS	Adjusts the brightness of the display.
CONTRAST	Adjusts the contrast of pixels on the display.
INACTIVITY	Adjusts the length of inactive time before the display enters sleep mode. Sleep mode can be forced by pressing and holding the top left button for 3 seconds. Pressing the top left button will wake the display from sleep mode if the key is still on.
BEEPER	Turns on or off the notification beeper.



## Spreader Sub-Menu

Menu Item	Description
FEED AND SPIN MODE	<p>Changes the control method for the feeder and spinner motors. The different controls are as follows:</p> <ul style="list-style-type: none"> <li>• RATE: controls the feeder in kg/min (lb/min) and the spinner in meters (feet). The materials and job counters are activated in this mode.</li> <li>• STANDARD: controls the feeder and spinner in a generic 0 through 10 speed. The materials and job counters are activated in this mode.</li> <li>• OPEN: controls the feeder and spinner in a generic 0 through 10 speed. The materials and job counters are not activated in this mode. This mode is only recommended if you are experiencing issues with the motor sensors.</li> </ul>
UNITS	<p>Changes the units that the feed rate and spread width are displayed in. This will also convert any material or job counters.</p>
VIB TYPE	<p>Changes the control method of the vibrators. The vibration patters are as follows:</p> <ul style="list-style-type: none"> <li>• PULSE: the vibrators turn on and off in equal intervals according to the VIB time.</li> <li>• ALT PULSE: the vibrators turn on and off in alternating equal intervals VIB time (left on, both off, right on, both off, etc.).</li> <li>• STANDARD: the vibrators are always on.</li> </ul>
STARTUP	<p>Changes whether the feeder and spinner motors will blast on startup or soft start to their set-point.</p>

# Specifications

**Note:** Specifications and design are subject to change without notice.

	<b>VBX+ 1.5 yd</b>	<b>VBX+ 2 yd</b>	<b>VBX+ 3 yd</b>
Length	2.4 m (94 inches)	2.9 m (115 inches)	3.1 m (123 inches)
Hopper height	97 cm (38 inches)	97 cm (38 inches)	124.5 cm (49 inches)
Hopper width	123 cm (48-1/4 inches)	123 cm (48-1/4 inches)	122 cm (48 inches)
Weight (empty)	290 kg (640 lb) with auger; 308 kg (680 lb) with pintle chain	313 kg (690 lb) with auger; 331 kg (730 lb) with pintle chain	367 kg (810 lb) with auger; 381 kg (840 lb) with pintle chain
Capacity	1.2 m <sup>3</sup> (1.5 yd <sup>3</sup> )	1.5 m <sup>3</sup> (2 yd <sup>3</sup> )	2.3 m <sup>3</sup> (3 yd <sup>3</sup> )

## Attachments/Accessories

A selection of BOSS approved attachments and accessories is available for use with the machine to enhance and expand its capabilities. Contact your Authorized Service Dealer or authorized BOSS distributor or go to [www.bossplo.com](http://www.bossplo.com) for a list of all approved attachments and accessories.

To ensure optimum performance and continued safety certification of the machine, use only genuine BOSS replacement parts and accessories. Replacement parts and accessories made by other manufacturers could be dangerous, and such use could void the product warranty.

# Operation

**Note:** Determine the left and right sides of the machine from the normal operating position.

## Adjusting the Height of the Spinner Assembly

You can adjust the spinner assembly height in 5 cm (2 inches) increments up to 15.2 cm (6 inches) to account for vehicles with higher beds. The bottom of the spinner assembly should be approximately 61 cm (24 inches) from the ground.

1. Remove the 2 upper bolts securing the spinner assembly to the adjustment assembly.

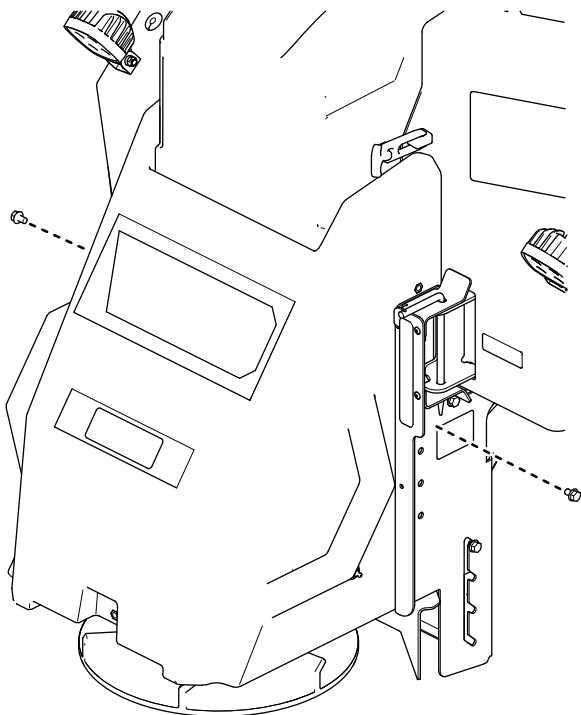


Figure 18

g491914

2. Hold the assembly and loosen the 2 lower bolts.

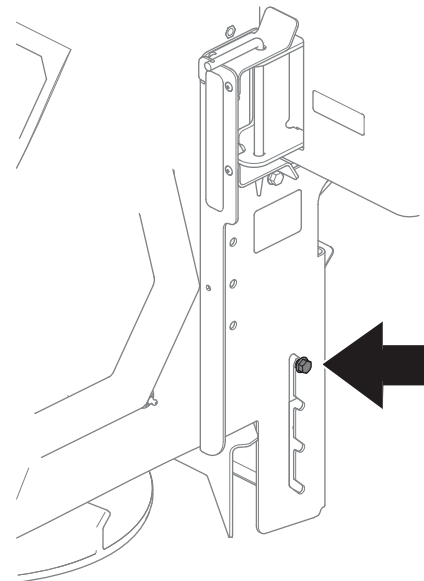


Figure 19

g491926

3. Slide the spinner assembly down to the desired height.

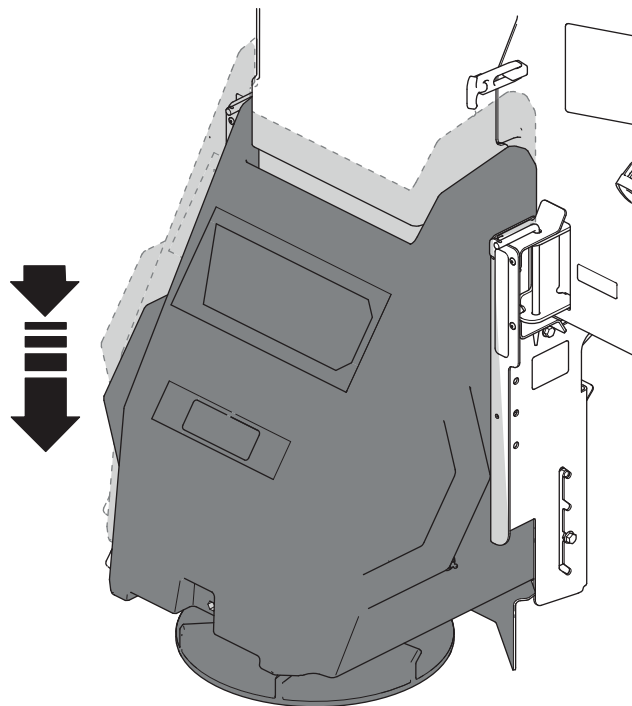


Figure 20

g491925

4. Insert the 2 upper bolts and tighten them.
5. Tighten the 2 lower bolts.

# Loading the Spreader

**Important:** Only use dry salt, sand, sand/salt, gravel, or cinder/salt mixes in the spreader. Other materials could cause damage to the machine.

The density of materials that can be loaded into the spreader varies and therefore so will the amount of a given material that can be carried by the spreader before the maximum load rating is reached.

**Important:** When filling the spreader, do not exceed the gross-vehicle-weight rating (GVWR) or gross-axle-weight rating (GAWR).

1. Ensure that the spreader is securely mounted to the vehicle and the top screen is installed and closed.
2. Remove the tarp.
3. Determine the amount of material that you can safely transport using the GVWR/GAWR of the vehicle and the following table.

Material Type	Weight Range
Fine salt	1,121 to 1,281 kg/m <sup>3</sup> (1,890 to 2,160 lb/yd <sup>3</sup> )
Coarse salt	721 to 961 kg/m <sup>3</sup> (1,215 to 1,620 lb/yd <sup>3</sup> )
Coarse sand (dry)	1,442 to 1,762 kg/m <sup>3</sup> (2,430 to 2,970 lb/yd <sup>3</sup> )
Coarse sand (wet)	1,762 to 2,082 kg/m <sup>3</sup> (2,970 to 3,510 lb/yd <sup>3</sup> )
Cinders	641 kg/m <sup>3</sup> (1,080 lb/yd <sup>3</sup> )
Pea gravel	1,424 to 1,543 kg/m <sup>3</sup> (2,400 to 2,600 lb/yd <sup>3</sup> )

4. Fill the spreader evenly with the material, making sure not to fill past the top of the hopper.

**Important:** Overfilling the hopper could damage the spreader and the vehicle.

# Operating the Spreader

## ⚠ DANGER

Hands, feet, and clothing can get caught in the moving parts of the spreader and cause serious bodily injury and loss of limbs.

Keep your hands, feet, and clothing away from the moving spinner, auger, chain, and attachment points.

## ⚠ CAUTION

The spreader throws material at a high speed that could cause minor injuries to bystanders.

Bystanders should stay a minimum of 7.6 m (25 ft) away from operating spreaders.

1. Start the vehicle.

**Note:** The controller display lights up when the vehicle starts, but then goes to sleep. Press the upper left button to activate the display.

2. On the controller, verify the correct material and job are selected.

- Select the materials through the SETTINGS menu.
- Select the job by cycling through the JOB > button, or through the SETTINGS menu.

3. Use the controller to set the desired feed speed and spinner speed.

**Note:** You can adjust the feed and spinner speeds while the spreader is operating; refer to [Rate Control Reference Charts \(page 22\)](#).

4. If you plan to use the vibrator during spreading, turn it on now.

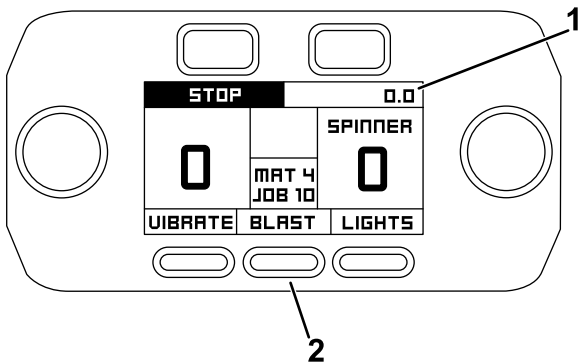
**Note:** The vibrator does not start until you start the feed motor.

5. Press the START button to activate the spreader.

**Note:** Always check for bystanders before starting the spreader.

- While spreading, you can press the BLAST button to momentarily increase the speed of the feed and spinner motors.
- While spreading, the upper right corner displays a live counter for the amount of material dispensed at the active job. If no job is selected, the lifetime counter for the active material is shown on the display.

**Note:** The full list of materials and job counters can be seen in their respective menus.



g495325

**Figure 21**

1. Job counter
2. Blast button

- 
6. Press the STOP button when you are finished spreading to stop the spreader.
  7. Empty the leftover materials from the spreader; refer to [Unloading the Spreader \(page 26\)](#).

# Rate Control Reference Charts

## Pre-Calibrated Material Counter Charts

The spreader has 10 jobs that can be selected and reset through the menu. Each spreader has 4 pre-calibrated materials with counters that cannot be reset; refer to the model-specific tables below.

### Auger Models Only:

Material Type	Maximum Flow Rate	Maximum Spread Width
SALT 1	70 kg/min (150 lb/min)	12 m (40 ft)
SALT 2	80 kg/min (180 lb/min)	12 m (40 ft)
MATERIAL 3	70 kg/min (150 lb/min)	12 m (40 ft)
MATERIAL 4	80 kg/min (180 lb/min)	12 m (40 ft)

Below are descriptions of each material calibration:

- SALT 1: represents an average bulk salt material with some moisture content.
- SALT 2: represents a dry, free flowing salt material, which allows a higher flow rate than SALT or SALT 1.
- MATERIAL 3 AND 4 names are copies of the SALT materials.

### Pintle Models Only:

Material Type	Maximum Flow Rate	Maximum Spread Width
SALT	110 kg/min (240 lb/min)	12 m (40 ft)
SAND	115 kg/min (250 lb/min)	7 m (22 ft)
GRAVEL	120 kg/min (260 lb/min)	13 m (44 ft)
MATERIAL 4	110 kg/min (240 lb/min)	12 m (40 ft)

Below are descriptions of each material calibration:

- SALT: represents an average bulk salt material with some moisture content.
- SAND: represents an average bulk traction sand material, which has higher flow rates and shorter spread widths compared to salt.
- GRAVEL: represents a pea gravel material, with stones (3/8 inch in size), which has a higher flow rate and farther spread widths compared to salt.
- MATERIAL 4 names are copies of the SALT materials.

### Auger Models Only: Material Calibration Ranges (lb/min)

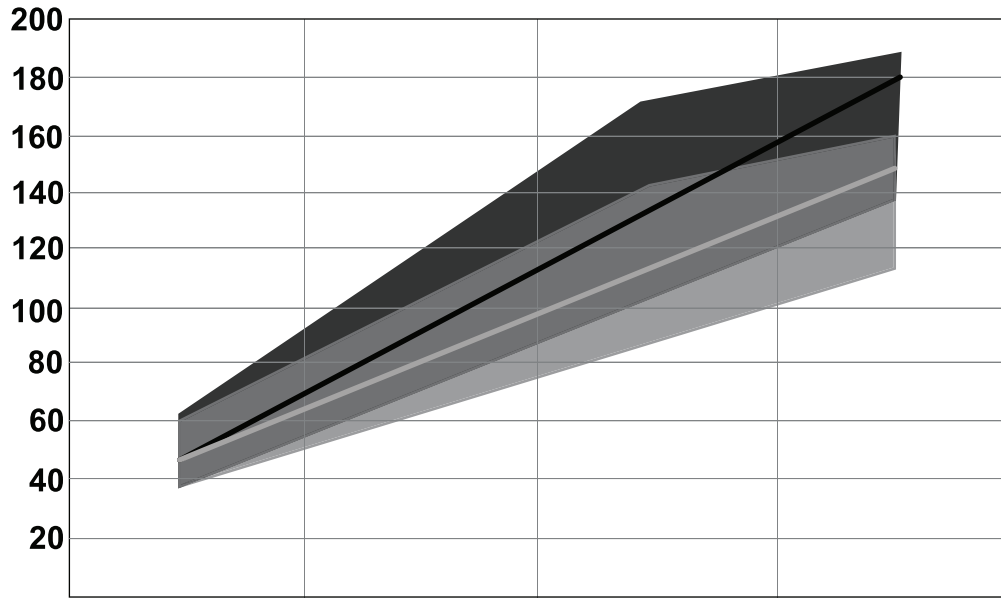


Figure 22

g493027

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The dark gray or black ranges represent SALT 1.

The light gray ranges represent SALT 2.

### Pintle Models Only: Material Calibration Ranges (lb/min)

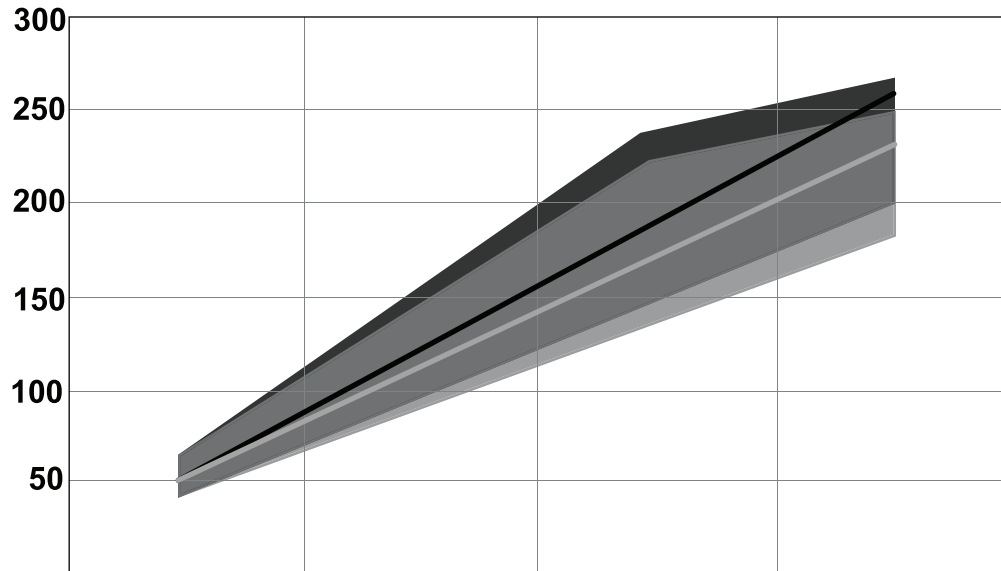


Figure 23

g493006

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The dark gray or black ranges represent GRAVEL.

The light gray ranges represent SALT.

## Material Coverage Spreading Charts

Use these charts as an approximate guideline only. Other factors, such as weather conditions, spreader operation, and the condition of material affects spreader performance.

See the tables below for the material coverage at various speeds.

### Speed: 5 km/h

		Spread Width				
		2 m	5 m	8 m	10 m	12 m
Flow Rate	20 kg/min	12 kg/100 m <sup>2</sup>	4.8 kg/100 m <sup>2</sup>	3.0 kg/100 m <sup>2</sup>	2.4 kg/100 m <sup>2</sup>	2.0 kg/100 m <sup>2</sup>
	45 kg/min	27 kg/100 m <sup>2</sup>	10.8 kg/100 m <sup>2</sup>	6.8 kg/100 m <sup>2</sup>	5.4 kg/100 m <sup>2</sup>	4.5 kg/100 m <sup>2</sup>
	70 kg/min	42 kg/100 m <sup>2</sup>	16.8 kg/100 m <sup>2</sup>	10.5 kg/100 m <sup>2</sup>	8.4 kg/100 m <sup>2</sup>	7 kg/100 m <sup>2</sup>
	95 kg/min	57 kg/100 m <sup>2</sup>	22.8 kg/100 m <sup>2</sup>	14.3 kg/100 m <sup>2</sup>	11.4 kg/100 m <sup>2</sup>	9.5 kg/100 m <sup>2</sup>
	120 kg/min	72 kg/100 m <sup>2</sup>	28.8 kg/100 m <sup>2</sup>	18 kg/100 m <sup>2</sup>	14.4 kg/100 m <sup>2</sup>	12 kg/100 m <sup>2</sup>

### Speed: 10 km/h

		Spread Width				
		2 m	5 m	8 m	10 m	12 m
Flow Rate	20 kg/min	6 kg/100 m <sup>2</sup>	2.4 kg/100 m <sup>2</sup>	1.5 kg/100 m <sup>2</sup>	1.2 kg/100 m <sup>2</sup>	1 kg/100 m <sup>2</sup>
	45 kg/min	13.5 kg/100 m <sup>2</sup>	5.4 kg/100 m <sup>2</sup>	3.4 kg/100 m <sup>2</sup>	2.7 kg/100 m <sup>2</sup>	2.3 kg/100 m <sup>2</sup>
	70 kg/min	21 kg/100 m <sup>2</sup>	8.4 kg/100 m <sup>2</sup>	5.3 kg/100 m <sup>2</sup>	4.2 kg/100 m <sup>2</sup>	3.5 kg/100 m <sup>2</sup>
	95 kg/min	28.5 kg/100 m <sup>2</sup>	11.4 kg/100 m <sup>2</sup>	7.1 kg/100 m <sup>2</sup>	5.7 kg/100 m <sup>2</sup>	4.8 kg/100 m <sup>2</sup>
	120 kg/min	36 kg/100 m <sup>2</sup>	14.4 kg/100 m <sup>2</sup>	9 kg/100 m <sup>2</sup>	7.2 kg/100 m <sup>2</sup>	6 kg/100 m <sup>2</sup>

### Speed: 20 km/h

		Spread Width				
		2 m	5 m	8 m	10 m	12 m
Flow Rate	20 kg/min	3 kg/100 m <sup>2</sup>	1.2 kg/100 m <sup>2</sup>	0.8 kg/100 m <sup>2</sup>	0.6 kg/100 m <sup>2</sup>	0.5 kg/100 m <sup>2</sup>
	45 kg/min	6.8 kg/100 m <sup>2</sup>	2.7 kg/100 m <sup>2</sup>	1.7 kg/100 m <sup>2</sup>	1.4 kg/100 m <sup>2</sup>	1.1 kg/100 m <sup>2</sup>
	70 kg/min	10.5 kg/100 m <sup>2</sup>	4.2 kg/100 m <sup>2</sup>	2.6 kg/100 m <sup>2</sup>	2.1 kg/100 m <sup>2</sup>	1.8 kg/100 m <sup>2</sup>
	95 kg/min	14.3 kg/100 m <sup>2</sup>	5.7 kg/100 m <sup>2</sup>	3.6 kg/100 m <sup>2</sup>	2.9 kg/100 m <sup>2</sup>	2.4 kg/100 m <sup>2</sup>
	120 kg/min	18 kg/100 m <sup>2</sup>	7.2 kg/100 m <sup>2</sup>	4.5 kg/100 m <sup>2</sup>	3.6 kg/100 m <sup>2</sup>	3 kg/100 m <sup>2</sup>

### Speed: 5 mph

		Spread Width				
		8 ft	16 ft	24 ft	32 ft	40 ft
Flow Rate	50 lb/min	14.2 lb/1,000 ft <sup>2</sup>	7.1 lb/1,000 ft <sup>2</sup>	4.7 lb/1,000 ft <sup>2</sup>	3.6 lb/1,000 ft <sup>2</sup>	2.8 lb/1,000 ft <sup>2</sup>
	100 lb/min	28.4 lb/1,000 ft <sup>2</sup>	14.2 lb/1,000 ft <sup>2</sup>	9.5 lb/1,000 ft <sup>2</sup>	7.1 lb/1,000 ft <sup>2</sup>	5.7 lb/1,000 ft <sup>2</sup>
	150 lb/min	42.6 lb/1,000 ft <sup>2</sup>	21.3 lb/1,000 ft <sup>2</sup>	14.2 lb/1,000 ft <sup>2</sup>	10.7 lb/1,000 ft <sup>2</sup>	8.5 lb/1,000 ft <sup>2</sup>
	200 lb/min	56.8 lb/1,000 ft <sup>2</sup>	28.4 lb/1,000 ft <sup>2</sup>	18.9 lb/1,000 ft <sup>2</sup>	14.2 lb/1,000 ft <sup>2</sup>	11.4 lb/1,000 ft <sup>2</sup>
	250 lb/min	71 lb/1,000 ft <sup>2</sup>	35.5 lb/1,000 ft <sup>2</sup>	23.7 lb/1,000 ft <sup>2</sup>	17.8 lb/1,000 ft <sup>2</sup>	14.2 lb/1,000 ft <sup>2</sup>



## Speed: 10 mph

		Spread Width				
		8 ft	16 ft	24 ft	32 ft	40 ft
Flow Rate	50 lb/min	7.1 lb/1,000 ft <sup>2</sup>	3.6 lb/1,000 ft <sup>2</sup>	2.4 lb/1,000 ft <sup>2</sup>	1.8 lb/1,000 ft <sup>2</sup>	1.4 lb/1,000 ft <sup>2</sup>
	100 lb/min	14.2 lb/1,000 ft <sup>2</sup>	7.1 lb/1,000 ft <sup>2</sup>	4.7 lb/1,000 ft <sup>2</sup>	3.6 lb/1,000 ft <sup>2</sup>	2.8 lb/1,000 ft <sup>2</sup>
	150 lb/min	21.3 lb/1,000 ft <sup>2</sup>	10.7 lb/1,000 ft <sup>2</sup>	7.1 lb/1,000 ft <sup>2</sup>	5.3 lb/1,000 ft <sup>2</sup>	4.3 lb/1,000 ft <sup>2</sup>
	200 lb/min	28.4 lb/1,000 ft <sup>2</sup>	14.2 lb/1,000 ft <sup>2</sup>	9.5 lb/1,000 ft <sup>2</sup>	7.1 lb/1,000 ft <sup>2</sup>	5.7 lb/1,000 ft <sup>2</sup>
	250 lb/min	35.5 lb/1,000 ft <sup>2</sup>	17.8 lb/1,000 ft <sup>2</sup>	11.8 lb/1,000 ft <sup>2</sup>	8.9 lb/1,000 ft <sup>2</sup>	7.1 lb/1,000 ft <sup>2</sup>

## Speed: 15 mph

		Spread Width				
		8 ft	16 ft	24 ft	32 ft	40 ft
Flow Rate	50 lb/min	4.7 lb/1,000 ft <sup>2</sup>	2.4 lb/1,000 ft <sup>2</sup>	1.6 lb/1,000 ft <sup>2</sup>	1.2 lb/1,000 ft <sup>2</sup>	0.9 lb/1,000 ft <sup>2</sup>
	100 lb/min	9.5 lb/1,000 ft <sup>2</sup>	4.7 lb/1,000 ft <sup>2</sup>	3.2 lb/1,000 ft <sup>2</sup>	2.4 lb/1,000 ft <sup>2</sup>	1.9 lb/1,000 ft <sup>2</sup>
	150 lb/min	14.2 lb/1,000 ft <sup>2</sup>	7.1 lb/1,000 ft <sup>2</sup>	4.7 lb/1,000 ft <sup>2</sup>	3.6 lb/1,000 ft <sup>2</sup>	2.8 lb/1,000 ft <sup>2</sup>
	200 lb/min	18.9 lb/1,000 ft <sup>2</sup>	9.5 lb/1,000 ft <sup>2</sup>	6.3 lb/1,000 ft <sup>2</sup>	4.7 lb/1,000 ft <sup>2</sup>	3.8 lb/1,000 ft <sup>2</sup>
	250 lb/min	23.7 lb/1,000 ft <sup>2</sup>	11.8 lb/1,000 ft <sup>2</sup>	7.9 lb/1,000 ft <sup>2</sup>	5.9 lb/1,000 ft <sup>2</sup>	4.7 lb/1,000 ft <sup>2</sup>

## Calibrating the Spreader

The spreader and material should be calibrated periodically for better accuracy with RATE CONTROL. Each material can have a separate calibration factor saved which controls the spreader differently.

1. Remove the spinner assembly; refer to [Removing the Spinner Assembly \(page 27\)](#).

**Important:** The spinner assembly is heavy and requires 2 people to lift.

2. On the controller, select the material that most closely resembles the material that you will be spreading.
3. On the controller, select a job with 0 kg (0.0 lb) on the job counter, or reset the job counter.
4. Place a receptacle below the discharge area of the spreader.
5. Set the feeder flow rate to a mid-range value (45 kg/min or 100 lb/min) and turn the spreader on for a period of time (at least 30 seconds). The longer the spreader can run, the more accurate the calibration will be.

**Important:** Ensure bystanders are away from the spreader discharge area.

**Note:** Do not let spreader run long enough to overfill the receptacle or let the receptacle become too heavy to lift.

6. Weigh the receptacle on a scale.

**Note:** Be sure to account for the weight of the receptacle while it is empty.

7. Compare the amount of material measured on your scale to the amount on the job counter.
8. On the controller, go to the calibration settings screen and adjust the value as follows:
  - If the measured material is less than the job counter by 5%, increase the adjustment factor by 1.
  - If the measured material is less than the job counter by 10%, increase the adjustment factor by 2.
  - If the measured material is more than the job counter by 5%, decrease the adjustment factor by 1.
  - If the measured material is more than the job counter by 10%, decrease the adjustment factor by 2.
9. Complete this procedure again if you need to verify the calibration is accurate.

# Freeing a Clog

## **⚠ WARNING**

Moving parts on the spreader can entangle hands and cut or dismember fingers.

- **Disconnect the spreader wire harness before attempting to manually free a clog.**
- **If the top screen is opened, ensure that all bolts are secured after freeing the clog.**

The words JAM CLEARING will appear in either the feeder or spinner display when debris gets wedged in the auger or pintle chain, or the spinner disk.

1. Do not turn off the machine when a jam first occurs.

**Note:** The spreader is designed to automatically free clogs.

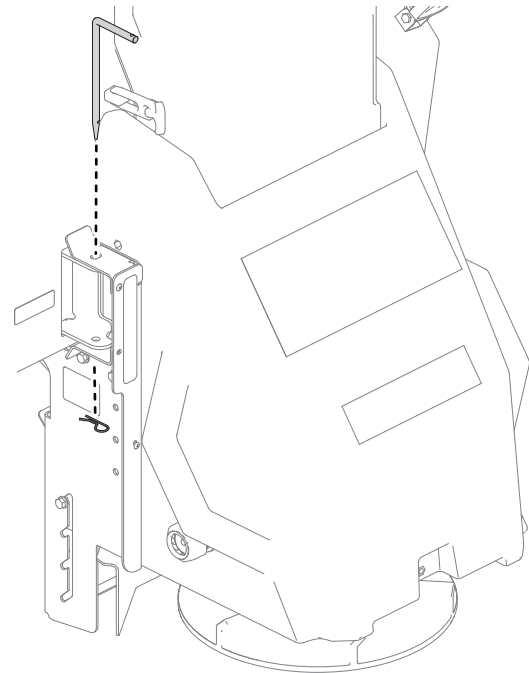
The spreader display will show a notification when the jam first occurs. After a 5 second time-out or by pressing ACCEPT, the display will return to the main screen and show JAM CLEARING as long as the spreader is attempting to free itself.

2. If JAM STUCK appears in the feeder or spinner display, push the STOP button.
3. If the clog is not cleared automatically, disconnect the spreader wire harness and manually free the clog.

# Unloading the Spreader

**Important:** Do not leave material in the hopper as it could damage the machine.

1. Position the spreader in the area where you want to deposit the material.
2. Unplug the spinner harness from the main wire harness.
3. Remove the left latch and cotter pin from the spinner assembly.



**Figure 24**

g492012

4. Swing the spinner assembly free from the hopper opening.

**Note:** Do not move the vehicle when the spinner assembly is swung out.

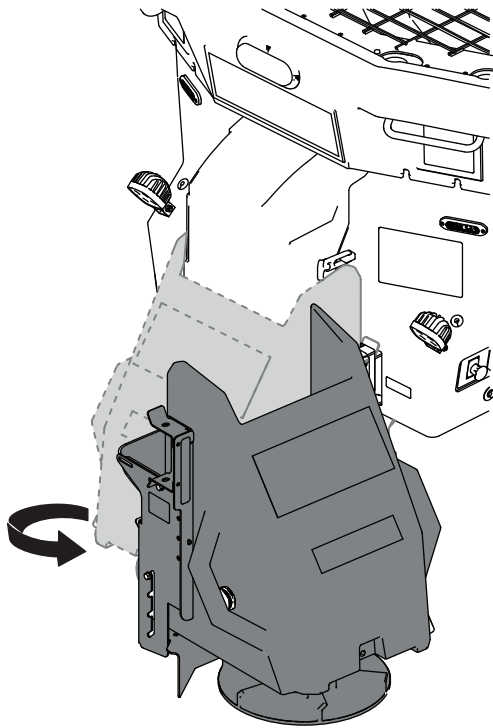


Figure 25

g492011

**⚠ CAUTION**

The spreader throws material at a high speed that could cause minor injuries.

Stand to the side of the spreader when activating the dump switch.

5. Push and hold the dump switch to unload the hopper material.
6. Swing the spinner assembly back into place and secure it with the previously removed attachment pin and cotter pin.
7. Connect the spinner harness to the main wire harness.

## Removing the Spinner Assembly

1. Position the spreader over a flat, dry surface.
2. Unplug the spinner harness from the main wire harness.

**⚠ DANGER**

The spinner assembly is heavy and could cause serious injury if dropped.

Ensure that your footing is stable, and avoid removing the spinner assembly near slippery or uneven surfaces.

3. Remove the 2 latch and 2 cotter pins securing the spinner assembly to the hopper and remove the spinner assembly.

**Important:** The spinner assembly is heavy and requires 2 people to lift.

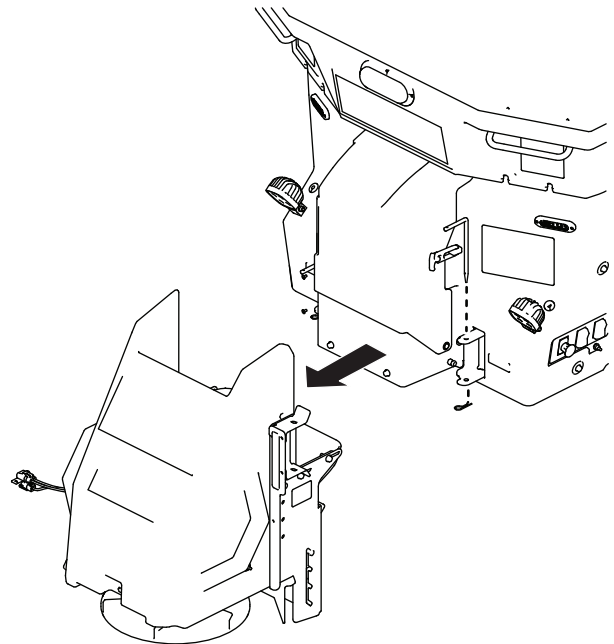


Figure 26

g492013

4. Insert the attachment pins and cotter pins into the spinner assembly for storage.
5. Install weather caps on the spinner harness and spinner motor harness.

# Operating Tips

- Know the area in which you are working; hidden obstructions such as curbs, sidewalks, and pipes can damage the spreader or vehicle.
- Do not let the ice build up; always start as soon as possible.
- Always wear your seatbelt when spreading.
- Always remember to spread at a safe speed.
- Never ride on or put body parts into the spreader while servicing or operating it.

# Maintenance

## ⚠ WARNING

Failure to properly maintain the machine could result in premature failure of machine systems, causing possible harm to you or bystanders.

Keep the machine well maintained and in good working order as indicated in these instructions.

## ⚠ CAUTION

If you leave the key in the switch, someone could accidentally start the engine and seriously injure you or other bystanders.

Remove the key from the switch before you perform any maintenance.

**Note:** Determine the left and right sides of the machine from the normal operating position.

## Recommended Maintenance Schedule(s)

Maintenance Service Interval	Maintenance Procedure
Before each use or daily	<ul style="list-style-type: none"><li>• Check the ratchet straps and tighten as necessary.</li><li>• Check the pintle-chain conveyor tension.</li><li>• Empty the cleanout tray (pintle-chain models only).</li></ul>
Every 20 hours	<ul style="list-style-type: none"><li>• Tighten the hardware.</li></ul>
Every 50 hours	<ul style="list-style-type: none"><li>• Grease the bearings.</li><li>• Grease the pintle chain (pintle-chain models only).</li></ul>
Before storage	<ul style="list-style-type: none"><li>• Unload the spreader.</li><li>• Clean and grease all of the bearings.</li><li>• Clean and grease the pintle chain (pintle-chain models only).</li></ul>

## Lubrication

### Greasing the Machine

Every 50 hours—Grease the bearings.

Every 50 hours—Grease the pintle chain (pintle-chain models only).

Grease all of the bearings, and the pintle chain for pintle-chain models, with a general-purpose, lithium-based grease.

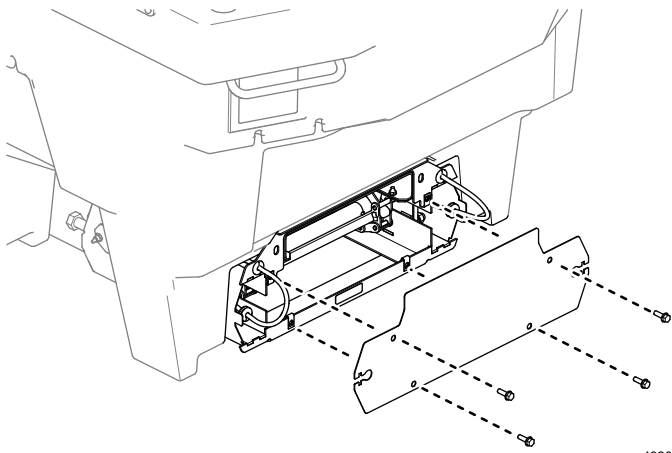
## Miscellaneous Maintenance

### Adjusting the Pintle-Chain Conveyor Tension

#### Pintle-Chain Models Only

**Service Interval:** Before each use or daily—Check the pintle-chain conveyor tension.

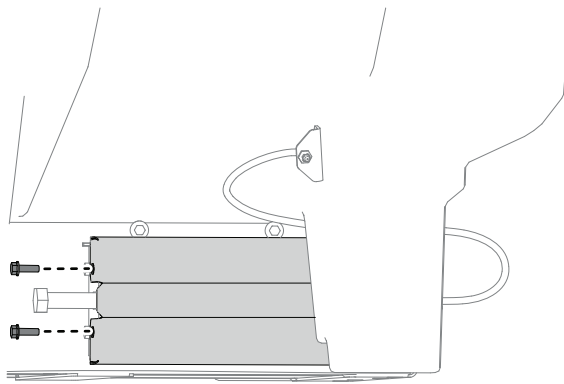
1. Disconnect the power/ground cable and main harness from the wire harness.
2. Remove the back cover as shown below.



**Figure 27**

g492024

3. On each side of the machine, remove the side cover by removing the 2 bolts.

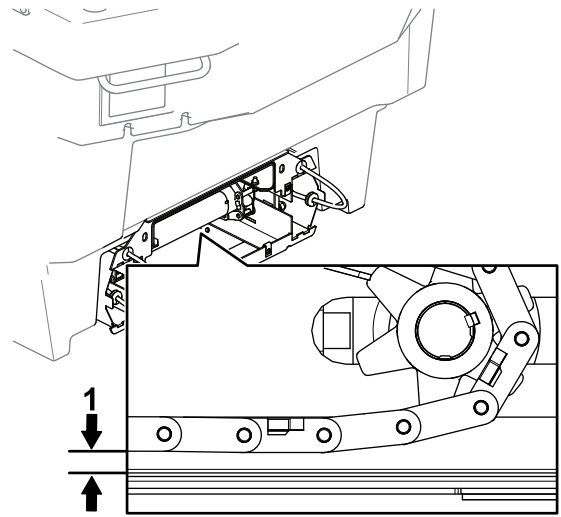


**Figure 28**

g492259

4. Check the gap between the pintle chain and the drivetrain frame.

**Note:** The chain should hang 2.5 to 5 cm (1 to 2 inches) above the drivetrain frame.

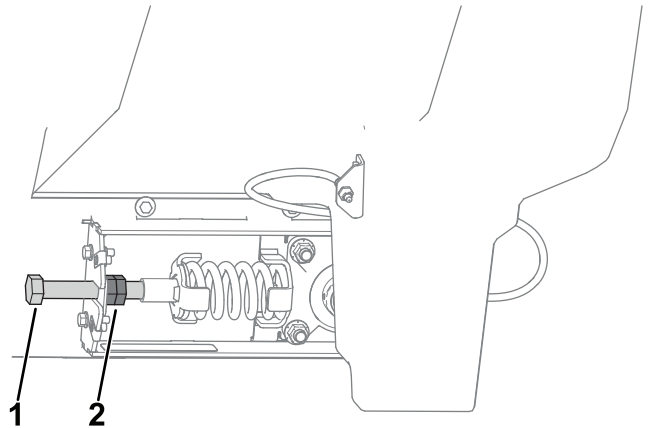


**Figure 29**

g492261

1. Gap between the pintle chain and the drivetrain frame

5. To adjust the tension, loosen the jam nuts on the sides of the spreader.



**Figure 30**

g492262

1. Take-up bolt
2. Jam nut

6. Place a wrench on the jam nut and turn the left take-up bolt clockwise 1 to 3 revolutions.
7. Place a wrench on the jam nut and turn the right take-up bolt clockwise 1 to 3 revolutions.
8. Check the chain tension, and repeat steps 6 and 7 until the desired tension is reached.

**Important:** Do not overtighten the pintle chain as it could lead to premature wear and spreader failure.

9. Tighten the jam nuts.
10. Install the 2 side covers and back cover.
11. Connect the power/ground cable and main harness to the wire harness.

# Controller Status and Error Indicators

The following icons and messages indicate that an error has occurred with your machine. Refer to [Troubleshooting \(page 34\)](#) for possible solutions.

Feeder and spinner errors only appear in 1 location or the other, not both.

- X icon—indicates that the controller has no communication with the control module

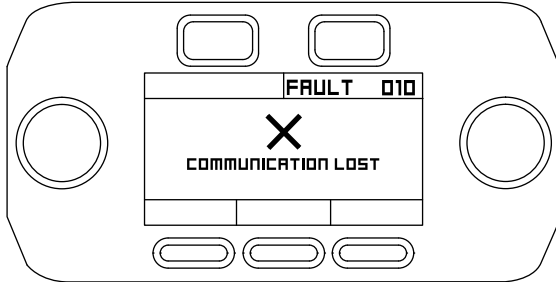


Figure 31

g493233

- Button Stuck icon—indicates that a button is pressed or stuck down when the controller is powered up

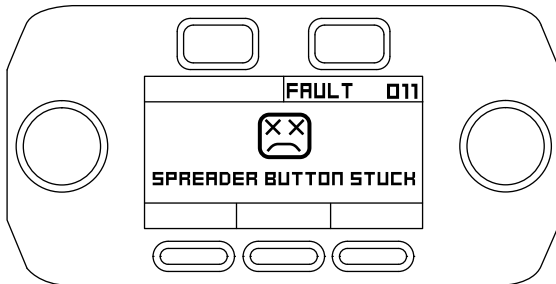


Figure 32

g493230

- Vib Error icon—indicates that the vibrator is disconnected or not running properly

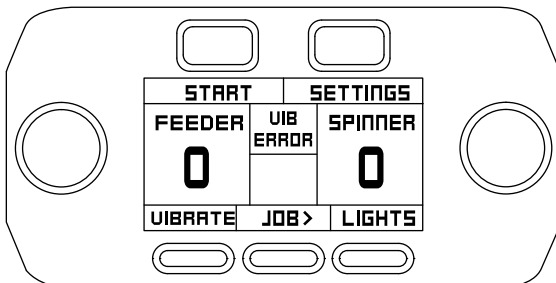


Figure 33

g493238

- Feeder Error or Spinner Error icon—indicates that the feeder or spinner motor is disconnected or that there is a circuit issue

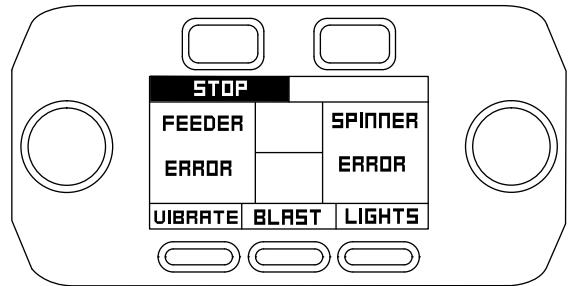


Figure 34

g493234

- Feeder Jam Clearing or Spinner Jam Clearing icon—indicates that the feeder or spinner has encountered an obstacle and is trying to free itself

**Note:** Do not shut down the system at this time.

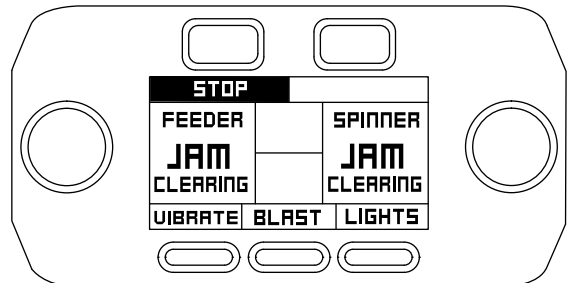


Figure 35

g493235

- Feeder Jam Stuck or Spinner Jam Stuck icon—indicates that the feeder or spinner could not free the jam

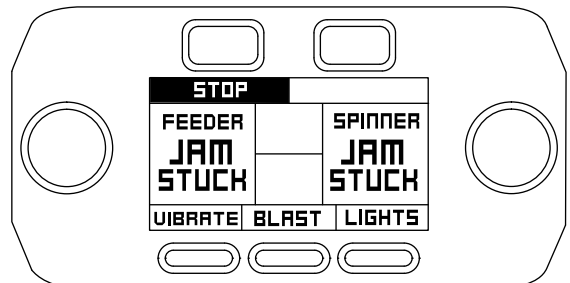


Figure 36

g493236

- Feeder Motor Cool or Spinner Motor Cool fan icon—indicates that the motor has shut down and is cooling

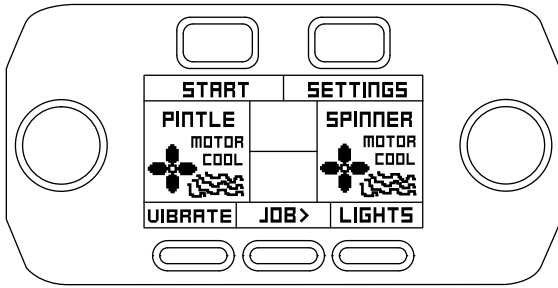


Figure 37

g493237

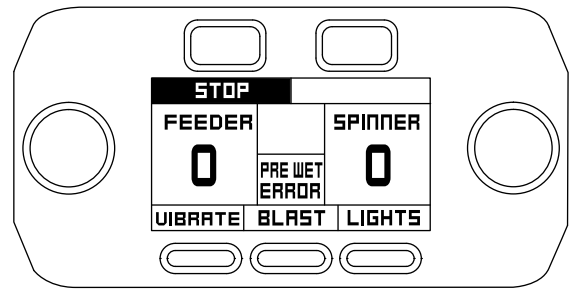


Figure 40

g493232

- Dump icon—indicates that the dump switch has been activated

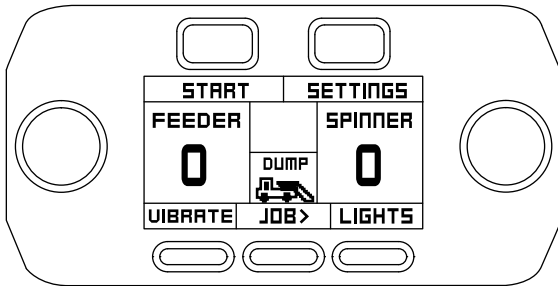


Figure 38

g493239

- Low Voltage icon—indicates that the vehicle is not supplying enough voltage to run the spreader continuously

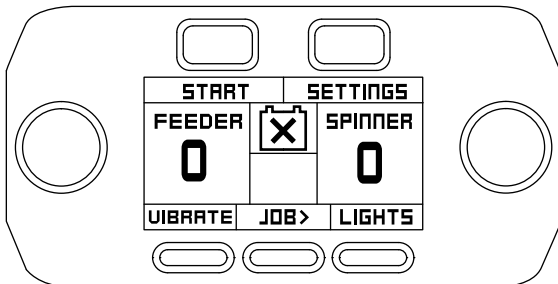


Figure 39

g493231

- Pre-Wet Error—indicates that the pre-wet system is not functioning



# Cleaning

## Cleaning the Machine

### Pintle-Chain Models Only

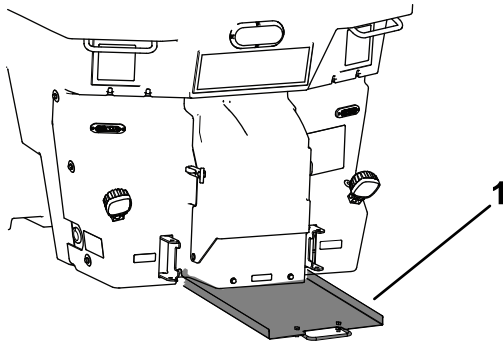
**Service Interval:** Before each use or daily

If equipped, empty the cleanout tray after every use.

**Important:** Leaving any material in the spreader could damage the machine.

1. Remove the spinner assembly; refer to [Removing the Spinner Assembly \(page 27\)](#).
2. Disconnect the power/control connector from the main wire harness.
3. Lift up on the cleanout tray handle to clear the mount holes and slide the tray out.

**Note:** This step will require at least 2 people.



g493228

**Figure 41**

1. Cleanout tray

- 
4. Remove any material from the tray.
  5. Insert the tray into the spreader.

**Note:** Ensure the handle locks into the mount holes.

6. Connect the power/control connector to the main wire harness.

# Storage

1. Unload the spreader; refer to [Unloading the Spreader \(page 26\)](#).
2. Remove the spinner assembly; refer to [Removing the Spinner Assembly \(page 27\)](#).
3. Remove the spreader from the truck using the lift bars; refer to [Product Overview \(page 13\)](#).
4. Wash and rinse the entire unit.
5. Clean and grease all of the bearings.
6. Clean and grease the pintle chain for pintle-chain models.
7. Clean all exposed connectors and apply dielectric grease to them.
8. Remove the controller from the truck and store it in a clean, dry place.

# Troubleshooting

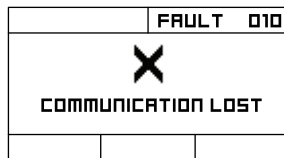
## The feeder motor is running but the auger or pintle chain is not moving.

Possible Cause	Corrective Action
1. The drive system is not connected to the gearbox. 2. The key has fallen out of the coupling.	1. Replace the coupling and/or the gearbox. 2. Replace the coupling and key.

## The controller display has no power or is not turning on.

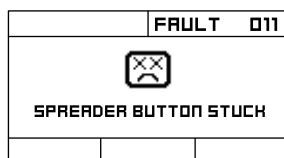
Possible Cause	Corrective Action
1. The controller is in Sleep mode. 2. The vehicle key is in the OFF position. 3. The fuse, battery, ground, or ignition switch connection is loose or corroded. 4. The in-line fuse is not functioning. 5. The controller is not plugged into the vehicle harness. 6. The controller has a internal failure.	1. Press the upper left button on the display to wake it up. 2. Start the vehicle or move the key to the ACCESSORY position. 3. Tighten or clean the connection. 4. Replace the fuse. 5. Plug-in the controller. 6. Replace the controller.

## Communication Error (Fault 010)



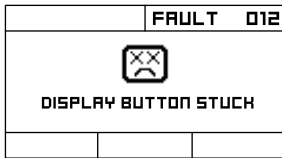
Possible Cause	Corrective Action
1. The power/ground cable is not connected to the battery. 2. The 150 A fuse is not functioning. 3. The power/ground/control cable is not connected to the spreader. 4. The power/ground cable is not connected to the module. 5. The 4-pin controller connector or 35-pin header are not connected to the spreader. 6. The module is not functioning.	1. Connect the power/ground cable to the battery. 2. Replace the fuse. 3. Clean the power/ground/control connector pins at the bumper, check continuity on all of the wires, and connect to the spreader. 4. Connect the power/ground cable to the module. 5. Clean the connectors, check the continuity of the green, yellow, and black/red wires, and connect to the module. 6. Replace the module.

## Spreader Button Stuck Error (Fault 011)



Possible Cause	Corrective Action
1. The dump/work light switch is stuck or faulty. 2. The strobe-light switch is stuck or faulty.	1. Replace the dump/work light switch. 2. Replace the strobe-light switch.

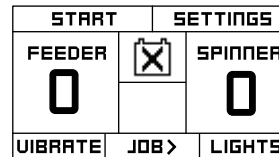
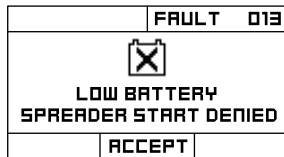
## Display Button Stuck Error (Fault 012)



Possible Cause	Corrective Action
1. A button on the in-cab display controller is stuck or faulty.	1. Replace the controller.

## Low Voltage Error (Fault 013)

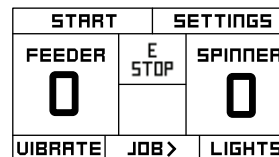
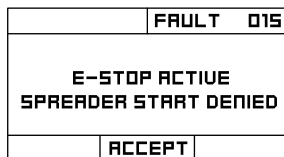
The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.



Possible Cause	Corrective Action
1. The battery is low. 2. The alternator is not functioning.	1. Charge the battery. 2. Replace the alternator.

## Emergency Stop Active (Fault 015)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.





Possible Cause	Corrective Action
1. The emergency stop switch is being set to the STOP position. 2. The emergency stop switch is disconnected. 3. The emergency stop switch is faulty.	1. Ensure bystanders and obstructions are clear. Set the emergency stop switch to the RUN position. 2. Connect the emergency stop switch. 3. Replace the emergency stop switch.

## Feeder Overheat Error (Fault 018)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

FAULT 018	
FEEDER OVERHEAT WAIT FOR COOLDOWN	
ACCEPT	



START		SETTINGS	
FEEDER		SPINNER	
			
VIBRATE	JOB >	LIGHTS	

Possible Cause	Corrective Action
<ol style="list-style-type: none"> <li>The circuit board on the module is overheating.</li> <li>The module is faulty.</li> </ol>	<ol style="list-style-type: none"> <li>Allow the controller to cool off then try again.</li> <li>Replace the module.</li> </ol>

## Spinner Overheat Error (Fault 019)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

FAULT 019	
SPINNER OVERHEAT WAIT FOR COOLDOWN	
ACCEPT	


START		SETTINGS	
FEEDER		SPINNER	
			
VIBRATE	JOB >	LIGHTS	

Possible Cause	Corrective Action
<ol style="list-style-type: none"> <li>The circuit board on the module is overheating.</li> <li>The module is faulty.</li> </ol>	<ol style="list-style-type: none"> <li>Allow the controller to cool off, then try again.</li> <li>Replace the module.</li> </ol>

## Feeder Control Mode Error (Fault 020)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	FAULT 020	
MATERIAL MISSING RATE CONTROL DENIED		
ACCEPT	CANCEL	

STOP			
FEEDER		SPINNER	
ERROR			
VIBRATE	BLAST	LIGHTS	

Possible Cause	Corrective Action
<ol style="list-style-type: none"> <li>The module is not configured correctly.</li> <li>The module is faulty.</li> </ol>	<ol style="list-style-type: none"> <li>Contact an Authorized Service Dealer.</li> <li>Replace the module.</li> </ol>

## Feeder Low Current Error (Fault 021)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	FAULT 021
LOW FEEDER CURRENT	
ACCEPT	

STOP		
FEEDER		SPINNER
ERROR		0
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
<ol style="list-style-type: none"> <li>The feeder motor is not connected to the module.</li> <li>The feeder motor has a failed internal connection.</li> <li>The module is faulty.</li> </ol>	<ol style="list-style-type: none"> <li>Connect the feeder motor to the module.</li> <li>Replace the feeder motor.</li> <li>Replace the module.</li> </ol>

## Feeder High Current Error (Advise 022, 023, 024, and 025)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	ADVISE 02H
FEEDER JAM DETECTED ATTEMPTING AUTO-CLEAR	
ACCEPT	

STOP		
FEEDER		SPINNER
JAM CLEARING		0
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
<ol style="list-style-type: none"> <li>The module detected a high current on the feeder motor.</li> <li>The feeder drive system has excessive drag.</li> </ol>	<ol style="list-style-type: none"> <li>The controller is attempting to clear itself. Allow the spreader to keep running to self-clear.</li> <li>Disconnect the spreader and inspect the feeder drive system for interference. Check the gearbox oil level and viscosity. Contact an Authorized Service Dealer for replacement parts.</li> </ol>

## Feeder Jam Error (Advise 026)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	ADVISE 026
FEEDER JAM DETECTED ATTEMPTING AUTO-CLEAR	
ACCEPT	

STOP		
FEEDER		SPINNER
JAM CLEARING		0
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
<ol style="list-style-type: none"> <li>The module detected an obstacle that is preventing the feeder motor from turning.</li> <li>The feeder drive system has excessive drag.</li> </ol>	<ol style="list-style-type: none"> <li>The controller is attempting to clear itself. Allow the spreader to keep running to self-clear.</li> <li>Disconnect the spreader and inspect the feeder drive system for interference. Check the gearbox oil level and viscosity. Contact an Authorized Service Dealer for replacement parts.</li> </ol>

## Feeder Jam Stuck Error (Fault 027)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	FAULT 027
FEEDER JAM DETECTED COULD NOT CLEAR	
ACCEPT	

STOP		
FEEDER		SPINNER
JAM STUCK		0
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
1. The auger or pintle chain is jammed and cannot clear.	1. Disconnect the power to the spreader and free the jam manually.

## Feeder Lost Sensor Error (Fault 028)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	FAULT 028
LOST FEEDER SENSOR RATE CONTROL DENIED	
ACCEPT CANCEL	

STOP		
FEEDER		SPINNER
ERROR		0
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
1. The 4-pin feeder motor sensor cable is disconnected.  2. The 4-pin feeder motor sensor cable has a poor connection.  3. The 4-pin feeder motor sensor cable is damaged.	Accepting the fault will change the motor to the OPEN control mode. The material and job counters are disabled in OPEN control mode.  1. Connect the 4-pin feeder motor sensor cable. 2. Clean the pins of the feeder motor sensor cable and then connect them. 3. Replace the feeder motor sensor cable. Contact an Authorized Service Dealer for replacement parts.

## Feeder Under Target Error (Advise 029)

STOP	ADVISE 029
FEEDER UNDER TARGET	
ACCEPT	

Possible Cause	Corrective Action
1. The module is not able to provide enough power to achieve the target flow rate.	The spreader will continue to run, but it is not achieving the target flow rate. It is recommended that you turn the feeder setting down.  1. Calibrate the spreader flow rate. Retry the setting. If the advisory persists, contact your Authorized Service Dealer.

## Spinner Control Mode Error (Fault 30)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	FAULT 030
MATERIAL MISSING RATE CONTROL DENIED	
ACCEPT	CANCEL

STOP		
FEEDER		SPINNER
0		ERROR
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
<ol style="list-style-type: none"> <li>The module is not configured correctly.</li> <li>The module is faulty.</li> </ol>	<ol style="list-style-type: none"> <li>Contact an Authorized Service Dealer.</li> <li>Replace the module.</li> </ol>

## Spinner Low Current Error (Fault 031)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	FAULT 031
LOW SPINNER CURRENT	
ACCEPT	

STOP		
FEEDER		SPINNER
0		ERROR
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
<ol style="list-style-type: none"> <li>The spinner motor is not connected to the module.</li> <li>The spinner motor is not connected to the wire harness.</li> <li>The spinner motor has a failed internal connection.</li> <li>The module is faulty.</li> </ol>	<ol style="list-style-type: none"> <li>Connect the spinner motor to the module.</li> <li>Connect the spinner motor wire harness.</li> <li>Replace the spinner motor.</li> <li>Replace the module.</li> </ol>

## Spinner High Current Error (Advise 032, 033, 034, and 035)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	ADVISE 03H
SPINNER JAM DETECTED ATTEMPTING AUTO-CLEAR	
ACCEPT	

STOP		
FEEDER		SPINNER
0		JAM CLEARING
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
<ol style="list-style-type: none"> <li>The module detected a high current on the spinner motor.</li> <li>The spinner disk has excessive drag.</li> </ol>	<ol style="list-style-type: none"> <li>The controller is attempting to clear itself. Allow the spreader to keep running to self-clear.</li> <li>Disconnect the spreader and inspect the spinner disk for interference. Contact an Authorized Service Dealer for replacement parts</li> </ol>

## Spinner Jam Error (Advise 036)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	ADVISE 036
SPINNER JAM DETECTED ATTEMPTING AUTO-CLEAR	
ACCEPT	

STOP		
FEEDER		SPINNER
0		JAM CLEARING
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
<ol style="list-style-type: none"> <li>The module detected an obstacle that is preventing the spinner motor from turning.</li> <li>The spinner disk has excessive drag.</li> </ol>	<ol style="list-style-type: none"> <li>The controller is attempting to clear itself. Allow the spreader to keep running to self-clear.</li> <li>Disconnect the spreader and inspect the spinner disk for interference. Contact an Authorized Service Dealer for replacement parts.</li> </ol>

## Spinner Jam Stuck Error (Fault 037)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	ADVISE 037
SPINNER JAM DETECTED ATTEMPTING AUTO-CLEAR	
ACCEPT	

STOP		
FEEDER		SPINNER
0		JAM STUCK
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
<ol style="list-style-type: none"> <li>The spinner disk is jammed and cannot clear itself.</li> </ol>	<ol style="list-style-type: none"> <li>Disconnect the power to the spreader and free the jam manually.</li> </ol>

## Spinner Lost Sensor Error (Fault 038)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	FAULT 038
LOST SPINNER SENSOR RATE CONTROL DENIED	
ACCEPT CANCEL	

STOP		
FEEDER		SPINNER
0		ERROR
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
<ol style="list-style-type: none"> <li>The 4-pin spinner motor sensor cable is disconnected.</li> <li>The 4-pin spinner motor sensor cable has a poor connection.</li> <li>The 4-pin spinner motor sensor cable is damaged.</li> </ol>	<p>Accepting the fault will change the motor to the OPEN control mode. The material and job counters are disabled in OPEN control mode.</p> <ol style="list-style-type: none"> <li>Connect the 4-pin spinner motor sensor cable.</li> <li>Clean the pins of the spinner motor sensor cable and then connect them.</li> <li>Replace the spinner motor sensor cable. Contact an Authorized Service Dealer for replacement parts.</li> </ol>



## Spinner Under Target Error (Advise 039)

STOP	ADVISE 039
SPINNER UNDER TARGET	
ACCEPT	

Possible Cause	Corrective Action
1. The module is not able to provide enough power to achieve the target spread rate.	The spreader will continue to run, but it is not achieving the target spread width.  1. Turn the feeder setting and/or spinner setting down and retry. If the advisory persists, contact your Authorized Service Dealer.

## Left Side Vibrator Low Current Error (Advise 041)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	ADVISE 041
LOW VIBE 1 CURRENT VIBRATOR 1 DENIED	
ACCEPT	

STOP		
FEEDER	VIB. ERROR	SPINNER
0	0	0
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
1. The circuit between the module and the left side vibrator is open. 2. The vibrator has an internal failure.	1. Check for disconnected wires and connect them.  2. Replace the vibrator.

## Left Side Vibrator High Current Error (Advise 042 and 043)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	ADVISE 04H
HIGH VIBE 1 CURRENT VIBRATOR 1 DENIED	
ACCEPT	

STOP		
FEEDER	VIB. ERROR	SPINNER
0	0	0
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
1. The mounting bolts for the left side vibrator are too tight or too loose. 2. There is a short in the wire harness. 3. The vibrator is not functioning.	1. Check the tightness of the vibrator mounting bolts.  2. Replace the vibrator wire harness.  3. Replace the vibrator.

## Right Side Vibrator Low Current Error (Advise 051)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	ADVISE 051
LOW VIBE 2 CURRENT VIBRATOR 2 DENIED	
ACCEPT	

STOP		
FEEDER	VIB. ERROR	SPINNER
0		0
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
1. The circuit between the module and the right side vibrator is open. 2. The vibrator has an internal failure.	1. Check for disconnected wires and connect them. 2. Replace the vibrator.

## Right Side Vibrator High Current Error (Advise 052 and 053)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	ADVISE 05H
HIGH VIBE 2 CURRENT VIBRATOR 2 DENIED	
ACCEPT	

STOP		
FEEDER	VIB. ERROR	SPINNER
0		0
VIBRATE	BLAST	LIGHTS

Possible Cause	Corrective Action
1. The mounting bolts for the right side vibrator are too tight or too loose. 2. There is a short in the wire harness. 3. The vibrator is not functioning.	1. Check the tightness of the vibrator mounting bolts. 2. Replace the vibrator wire harness. 3. Replace the vibrator.

## Brine Pump Low Current Error (Advise 061)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	ADVISE 061
LOW WET CURRENT PRE WET DENIED	
ACCEPT	

STOP		
FEEDER	PREWET ERROR	SPINNER
0		0
PRE-WET	BLAST	LIGHTS

Possible Cause	Corrective Action
1. The circuit to the pump is open. 2. The pump has an internal failure.	1. Check for disconnected wires and connect them. 2. Replace the pump.

## Brine Pump High Current Error (Advise 062 and 063)

The first screen below shows the initial error message that can be accepted, or it will time-out after 5 seconds. The second screen shows the error message on the main display screen.

STOP	ADVISE 06H
HIGH WET CURRENT PRE WET DENIED	
ACCEPT	

STOP		
FEEDER		SPINNER
0	PRE WET ERROR	0
PRE-WET	BLAST	LIGHTS

Possible Cause	Corrective Action
<ol style="list-style-type: none"> <li>1. The maximum current for the pump has been exceeded.</li> <li>2. The pump motor wiring has shorted.</li> <li>3. The pump is not functioning.</li> </ol>	<ol style="list-style-type: none"> <li>1. Replace the pump.</li> <li>2. Check for shorts in the wires and replace the pump if necessary.</li> <li>3. Replace the pump.</li> </ol>

# California Proposition 65 Warning Information

## What is this warning?

You may see a product for sale that has a warning label like the following:



**WARNING: Cancer and Reproductive Harm—[www.p65Warnings.ca.gov](http://www.p65Warnings.ca.gov).**

## What is Prop 65?

Prop 65 applies to any company operating in California, selling products in California, or manufacturing products that may be sold in or brought into California. It mandates that the Governor of California maintain and publish a list of chemicals known to cause cancer, birth defects, and/or other reproductive harm. The list, which is updated annually, includes hundreds of chemicals found in many everyday items. The purpose of Prop 65 is to inform the public about exposure to these chemicals.

Prop 65 does not ban the sale of products containing these chemicals but instead requires warnings on any product, product packaging, or literature with the product. Moreover, a Prop 65 warning does not mean that a product is in violation of any product safety standards or requirements. In fact, the California government has clarified that a Prop 65 warning "is not the same as a regulatory decision that a product is 'safe' or 'unsafe.'" Many of these chemicals have been used in everyday products for years without documented harm. For more information, go to <https://oag.ca.gov/prop65/faqs-view-all>.

A Prop 65 warning means that a company has either (1) evaluated the exposure and has concluded that it exceeds the "no significant risk level"; or (2) has chosen to provide a warning based on its understanding about the presence of a listed chemical without attempting to evaluate the exposure.

## Does this law apply everywhere?

Prop 65 warnings are required under California law only. These warnings are seen throughout California in a wide range of settings, including but not limited to restaurants, grocery stores, hotels, schools, and hospitals, and on a wide variety of products. Additionally, some online and mail order retailers provide Prop 65 warnings on their websites or in catalogs.

## How do the California warnings compare to federal limits?

Prop 65 standards are often more stringent than federal and international standards. There are various substances that require a Prop 65 warning at levels that are far lower than federal action limits. For example, the Prop 65 standard for warnings for lead is 0.5 µg/day, which is well below the federal and international standards.

## Why don't all similar products carry the warning?

- Products sold in California require Prop 65 labelling while similar products sold elsewhere do not.
- A company involved in a Prop 65 lawsuit reaching a settlement may be required to use Prop 65 warnings for its products, but other companies making similar products may have no such requirement.
- The enforcement of Prop 65 is inconsistent.
- Companies may elect not to provide warnings because they conclude that they are not required to do so under Prop 65; a lack of warnings for a product does not mean that the product is free of listed chemicals at similar levels.

## Why does BOSS include this warning?

BOSS has chosen to provide consumers with as much information as possible so that they can make informed decisions about the products they buy and use. BOSS provides warnings in certain cases based on its knowledge of the presence of one or more listed chemicals without evaluating the level of exposure, as not all the listed chemicals provide exposure limit requirements. While the exposure from BOSS products may be negligible or well within the "no significant risk" range, out of an abundance of caution, BOSS has elected to provide the Prop 65 warnings. Moreover, if BOSS does not provide these warnings, it could be sued by the State of California or by private parties seeking to enforce Prop 65 and subject to substantial penalties.